

DL105 ERROR CODES



In This Appendix...

Error Code Tables	B-2
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DL105 Error Code Tables

DL105 Error Code	Description
E003 SOFTWARE TIME-OUT	If the program scan time exceeds the time allotted to the watchdog timer, this error will occur. SP51 will be ON and the error code will be stored in V7755. To correct this problem use AUX 55 to extend the time allotted to the watchdog timer.
E004 INVALID INSTRUCTION	The CPU attempted to execute an instruction code, but the RAM contents had a parity error. Performing a program download to the CPU in an electrically noisy environment can corrupt a program's contents. Clear the CPU program memory, and download the program again.
E099 PROGRAM MEMORY EXCEEDED	If the compiled program length exceeds the amount of available CPU RAM this error will occur. SP52 will be ON and the error code will be stored in V7755. Reduce the size of the application program.
E151 BAD COMMAND	A parity error has occurred in the application program. SP44 will be ON and the error code will be stored in V7755. This problem may possibly be due to electrical noise. Clear the memory and download the program again. Correct any grounding problems. If the error returns replace the Micro PLC.
E155 RAM FAILURE	A checksum error has occurred in the system RAM. SP44 will be ON and the error code will be stored in V7755. This problem may possibly be due to a low battery, electrical noise or a CPU RAM failure. Clear the memory and download the program again. Correct any grounding problems. If the error returns replace the CPU.
E210 POWER FAULT	A short duration power drop-out occurred on the main power line supplying power to the base.

DL105 Error Code	Description
E312	A data error was encountered during communications with the CPU. Clear the error and retry the request. If the error continues check the cabling between the two devices, replace the handheld programmer, then if necessary replace the CPU. The error code will be stored in V7756.
HP COMM ERROR 2	
E313	An address error was encountered during communications with the CPU. Clear the error and retry the request. If the error continues check the cabling between the two devices, replace the handheld programmer, then if necessary replace the CPU. The error code will be stored in V7756.
HP COMM ERROR 3	
E316	A mode error was encountered during communications with the CPU. Clear the error and retry the request. If the error continues replace the handheld programmer, then if necessary replace the CPU. The error code will be stored in V7756.
HP COMM ERROR 6	
E320	The CPU did not respond to the handheld programmer communication request. Check to insure cabling is correct and not defective. Power cycle the system if the error continues replace the CPU first and then the handheld programmer if necessary.
HP COMM TIME-OUT	
E321	A data error was encountered during communication with the CPU. Check to insure cabling is correct and not defective. Power cycle the system and if the error continues replace the CPU first and then the handheld programmer if necessary.
COMM ERROR	
E4**	A syntax error exists in the application program. The most common is a missing END statement. Run AUX21 to determine which one of the E4** series of errors is being flagged. SP52 will be ON and the error code will be stored in V7755.
NO PROGRAM	
E401	All application programs must terminate with an END statement. Enter the END statement in appropriate location in your program. SP52 will be ON and the error code will be stored in V7755.
MISSING END STATEMENT	
E402	A MOVMC or LDLBL instruction was used without the appropriate label. Refer to the Chapter 5 for details on these instructions. SP52 will be ON and the error code will be stored in V7755.
MISSING LBL	
E406	An interrupt routine in the program does not end with the IRT instruction. SP52 will be ON and the error code will be stored in V7755.
MISSING IRT	
E421	Two or more SG or ISG labels exist in the application program with the same number. A unique number must be allowed for each Stage and Initial Stage. SP52 will be ON and the error code will be stored in V7755.
DUPLICATE STAGE REFERENCE	
E422	Two or more LBL instructions exist in the application program with the same number. A unique number must be allowed for each and label. SP52 will be ON and the error code will be stored in V7755.
DUPLICATE LBL REFERENCE	
E431	An ISG or SG instruction must not be placed after the end statement (such as inside a subroutine). SP52 will be ON and the error code will be stored in V7755.
INVALID ISG/SG ADDRESS	
E436	An INT must be programmed after the end statement, not in the main body of the program. SP52 will be ON and the error code will be stored in V7755.
INVALID INT ADDRESS	

DL105 Error Code	Description
E438	An IRT must be programmed after the end statement, not in the main body of the program. SP52 will be ON and the error code will be stored in V7755.
INVALID IRT ADDRESS	
E440	Either the DLBL instruction has been programmed in the main program area (not after the END statement), or the DLBL instruction is on a rung containing input contact(s).
INVALID DATA ADDRESS	
E441	An ACON or NCON must be programmed after the end statement, not in the main body of the program. SP52 will be ON and the error code will be stored in V7755.
ACON/NCON	
E451	MLS instructions must be numbered in ascending order from top to bottom.
BAD MLS/MLR	
E452	An X data type is being used as a coil output.
X AS COIL	
E453	A timer or counter contact is being used where the associated timer or counter does not exist.
MISSING T/C	
E454	One of the contacts is missing from a TMRA instruction.
BAD TMRA	
E455	One of the contacts is missing from a CNT or UDC instruction.
BAD CNT	
E456	One of the contacts is missing from the SR instruction.
BAD SR	
E461	More than nine levels of logic have been stored on the stack. Check the use of OR STR and AND STR instructions.
STACK OVERFLOW	
E462	An unmatched number of logic levels have been stored on the stack. Insure the number of AND STR and OR STR instructions match the number of STR instructions.
STACK UNDERFLOW	
E463	A STR instruction was not used to begin a rung of ladder logic.
LOGIC ERROR	
E464	A rung of ladder logic is not terminated properly.
MISSING CKT	
E471..	Two or more OUT instructions reference the same I/O point.
DUPLICATE COIL REFERENCE	
E472	Two or more TMR instructions reference the same number.
DUPLICATE TMR REFERENCE	
E473	Two or more CNT instructions reference the same number.
DUPLICATE CNT REFERENCE	

DL105 Error Code	Description
E501 BAD ENTRY	An invalid keystroke or series of keystrokes was entered into the handheld programmer.
E502 BAD ADDRESS	An invalid or out of range address was entered into the handheld programmer.
E503 BAD COMMAND	An invalid command was entered in the handheld programmer.
E504 BAD REF/VAL	An invalid value or reference number was entered with an instruction.
E505 INVALID INSTRUCTION	An invalid instruction was entered into the handheld programmer
E506 INVALID OPERATION	An invalid operation was attempted by the handheld programmer.
E520 BAD OP- RUN	An operation which is invalid in the RUN mode was attempted by the handheld programmer.
E524 BAD OP- PGM	An operation which is invalid in the PROGRAM mode was attempted by the handheld programmer.
E526 OFF LINE	The handheld programmer is in the OFFLINE mode. To change to the ONLINE mode use the MODE the key.
E527 ON LINE	The handheld programmer is in the ON LINE mode. To change to the OFF LINE mode use the MODE the key.
E528 CPU MODE	The operation attempted is not allowed during a Run Time Edit.
E540 CPU LOCKED	The CPU has been password locked. To unlock the CPU use AUX 82 with the password.
E541 WRONG PASSWORD	The password used to unlock the CPU with AUX 82 was incorrect.
E542 PASSWORD RESET	The CPU powered up with an invalid password and reset the password to 00000000. A password may be re-entered using AUX 81.

DL105 Error Code	Description
E601	Attempted to enter an instruction which required more memory than is available in the CPU.
MEMORY FULL	
E602	A search function was performed and the instruction was not found.
INSTRUCTION MISSING	
E604	A search function was performed and the reference was not found.
REFERENCE MISSING	
E620	An attempt to transfer more data between the CPU and handheld programmer than the receiving device can hold.
OUT OF MEMORY	
E621	An attempt to write to a non-blank EEPROM in the handheld programmer was made. Erase the EEPROM and then retry the write.
EEPROM NOT BLANK	
E622	A data transfer was attempted with no EEPROM (or possibly a faulty EEPROM) installed in the handheld programmer.
NO HPP EEPROM	
E623	A function was requested with an EEPROM in the handheld programmer which contains system information only.
SYSTEM EEPROM	
E624	A function was requested with an EEPROM in the handheld programmer which contains V-memory data only.
V-MEMORY ONLY	
E625	A function was requested with an EEPROM in the handheld programmer which contains program data only.
PROGRAM ONLY	
E627	An attempt to write to a write-protected or faulty EEPROM in the handheld programmer was made. Check the write protect jumper and replace the EEPROM if necessary.
BAD WRITE	
E628	The wrong size EEPROM is being used in the handheld programmer. This error occurs when the program size is larger than what the HPP can hold.
EEPROM TYPE ERROR	
E640	A compare between the EEPROM handheld programmer and the CPU was found to be in error.
COMPARE ERROR	
E650	A system error has occurred in the handheld programmer. Power cycle the handheld programmer. If the error returns replace the handheld programmer.
HPP SYSTEM ERROR	
E651	A ROM error has occurred in the handheld programmer. Power cycle the handheld programmer. If the error returns replace the handheld programmer.
HPP ROM ERROR	
E652	A RAM error has occurred in the handheld programmer. Power cycle the handheld programmer. If the error returns replace the handheld programmer.
HPP RAM ERROR	