

GS1 Quick Reference (cont.)	
GS1 Parameter	Description
	Range
6-31	Present Fault Record
6-32	Second Most Recent Fault Record
6-33	Third Most Recent Fault Record
6-34	Fourth Most Recent Fault Record
6-35	Fifth Most Recent Fault Record
6-36	Sixth Most Recent Fault Record



Technical Support

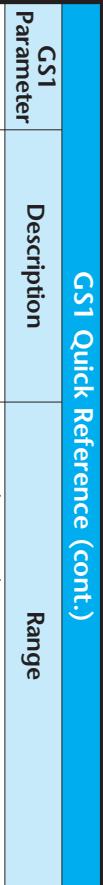
By Telephone: **770-844-4200**

(Mon.-Fri., 9:00 a.m.-6:00 p.m. E.T.)

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Our technical support group is glad to work with you in answering your questions. If you cannot find the solution to your particular application, or, if for any reason you need additional technical assistance, please call technical support at **770-844-4200**. We are available weekdays from 9:00 a.m. to 6:00 p.m. Eastern Time.

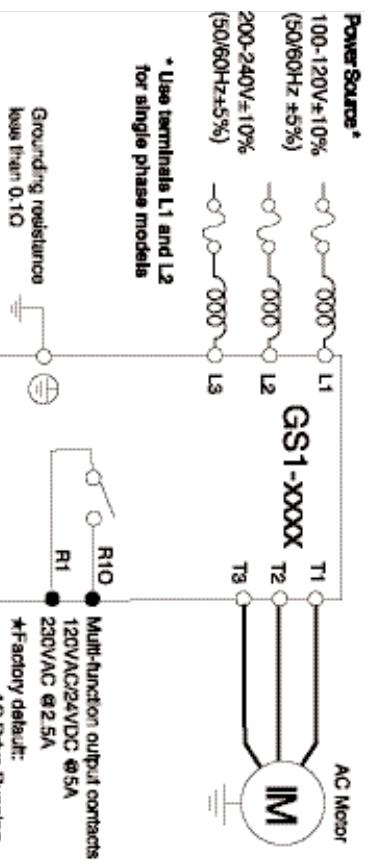
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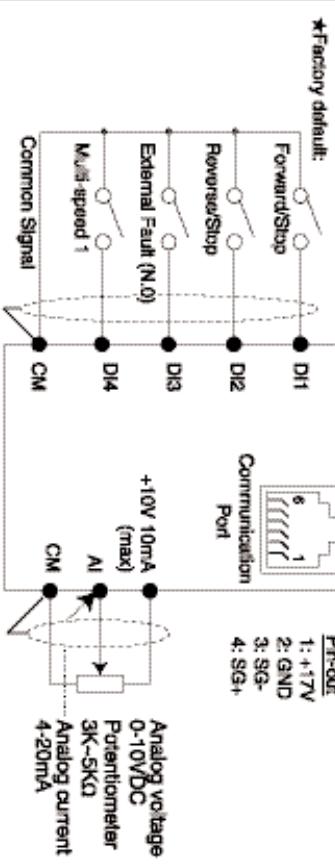
GS1 SERIES AC DRIVE



BASIC WIRING DIAGRAM



*Use terminals L1 and L2 for single phase models



*Factory default: output frequency determined by the potentiometer on the keypad.

○ Main circuit (power) terminals ● Control circuit terminal ━━ Shielded leads

WARNING: Do not plug a modem or telephone into the GS1 Comm Port, or permanent damage may result. Terminals 1 and 2 must not be used as a power source for your communication connection.



GS1 Abbreviated Parameter List

This abbreviated parameter list contains only the most commonly used parameters. For the complete GS1 Series parameter listing, see the GS1 Series AC Drive User Manual.

GS1 Quick Reference		
GS1 Parameter	Description	Range
0-00	Motor Nameplate Voltage	200/208/220/230/240
0-01	Motor Nameplate Amps	Drive Rated Amps X .3 to 1.0
0-02	Motor Base Frequency	50/60/400
0-03	Motor Base RPM	375 to 9999 RPM
0-04	Motor Maximum RPM	0-03 to 9999 RPM
1-00	Stop Methods	0: Ramp to Stop 1: Coast to Stop
1-01	Acceleration Time 1	0.1 to 600 sec
1-02	Deceleration Time 1	0.1 to 600 sec
2-00	Volt/Hertz Settings	0: General Purpose 2: Fans and Pumps 1: High Starting Torque 3: Custom
2-03	Manual Torque Boost	0 to 10%
		0: Operation determined by digital keypad 1: Operation determined by external control terminals, keypad STOP is enabled 2: Operation determined by external control terminals, keypad STOP is disabled 3: Operation determined by RS-485 interface, keypad STOP is enabled 4: Operation determined by RS-485 interface, keypad STOP is disabled
3-00	Source of Operation Command	0: D11 - FWD / STOP; D12 - REV / STOP 1: D11 - RUN / STOP; D12 - REV / FWD 2: D11 - RUN momentary (N.O.), D12 - REV / FWD D13 - STOP momentary (N.C.)
3-01	Multi-function Input Terminals (D11 - D12)	0: External Fault (N.O.) 11: External Base Block (N.C.) 1: External Fault (N.C.) 12: Second Accel/Decel Time 2: External Reset 13: Speed Hold 3: Multi-Speed Bit 1 14: Increase Speed 4: Multi-Speed Bit 2 15: Decrease Speed 9: log 16: Reset Speed to Zero 10: External Base Block (N.O.) 99: Input Disable
3-02	Multi-function Input (D13)	0: AC Drive Running 5: Below Desired Frequency 1: AC Drive Fault 6: At Maximum Speed 2: At Speed 7: Over torque detected 3: Zero Speed 8: Above Desired Current 4: Above Desired Frequency 9: Below Desired Current
3-03	Multi-function Input (D14)	
3-11	Multi-Function Output Terminal	

GS1 Quick Reference (cont.)		
GS1 Parameter	Description	Range
4-00	Source of Frequency Command	0: Frequency determined by keypad potentiometer 1: Frequency determined by digital keypad up/down 2: Frequency determined by 0 to +10V input on AI terminal with switch 3: Frequency determined by 4 to 20mA input on AI terminal with switch 4: Frequency determined by 0 to 20mA input on AI terminal with switch 5: Frequency determined by RS-485 communication interface
4-01	Analog Input Offset Polarity	0: Offset disable 1: Positive Offset 2: Negative Offset
4-02	Analog Input Offset	0.0 to 100.0%
4-03	Analog Input Gain	0.0 to 300.0%
8-00	Multi-Function Output Terminal	0: Output Frequency (Hz) 1: Motor Speed (RPM) 2: Output Freq. X P 8.01 3: Output Current (A) 4: Motor Output Current (%) 5: Output Voltage (V) 6: DC Bus Voltage (V) 9: Frequency Setpoint
8-01		
9-08	Frequency Scale Factor	0.1 to 160.0
	Restore to Default	99: Restores ALL parameters to factory defaults