

# USER MANUAL REVISION HISTORY



**PLEASE INCLUDE THE MANUAL NUMBER AND THE MANUAL ISSUE, BOTH SHOWN BELOW, WHEN COMMUNICATING WITH TECHNICAL SUPPORT REGARDING THIS PUBLICATION.**

**MANUAL NUMBER:**            **GS1\_UMW**  
**ISSUE:**                        **THIRD EDITION, REVISION B**  
**ISSUE DATE:**                **03/25/2020**

Publication History		
Issue	Date	Description of Changes
First Edition	06/07/2002	Original
Second Edition	07/06/2011	Numerous changes throughout; especially: Ch2 (Installation and Wiring) – storage conditions and circuit protection Ch4 (AC Drive Parameters) – parameter descriptions and explanations Ch5 (GS1 Modbus Communications) – PLC connections, programming, and communications delays Ch6 (Maintenance and Troubleshooting) – recharge capacitors AppxA (Accessories) – new accessories AppxB (Using GS1 AC Drives with AutomationDirect PLCs) – CLICK PLCs
Third Edition	11/09/2018	User manual reformatted, recreated, name changed (was GS1-M) Ch1: "Selecting the Proper Drive Rating," spec table symmetrical power note Ch2: Fusing, wiring, accessories, line reactor explanation Ch3: Notes re LED display and power cycling Ch4: Analog Input Examples, parameter explanations Ch5: Communications cables, numeric data formatting note AppxA: Fusing, output line reactor PWM carrier frequency note AppxB: DL05/06 F0 modules
3rd Ed., Rev. A	01/25/2019	AppxA: Single-phase 2-pole fuse block note and wiring diagram
3rd Ed., Rev. B	03/25/2020	AppxA: LR(2) line reactors, VTF drive output filters

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