

CSP Research on CSP cost reduction

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Knowledge for Tomorrow



Outline

1. Strategy and Approach for Cost Reduction
2. Innovation to drive Cost reduction
 - a. Near term: Advanced silicon Oil in parabolic troughs
 - b. Mid term: Parabolic Trough with Molten Salt
 - c. Long term: Particle Receiver Technology
5. Conclusions



Outline

1. Strategy and Approach for Cost Reduction

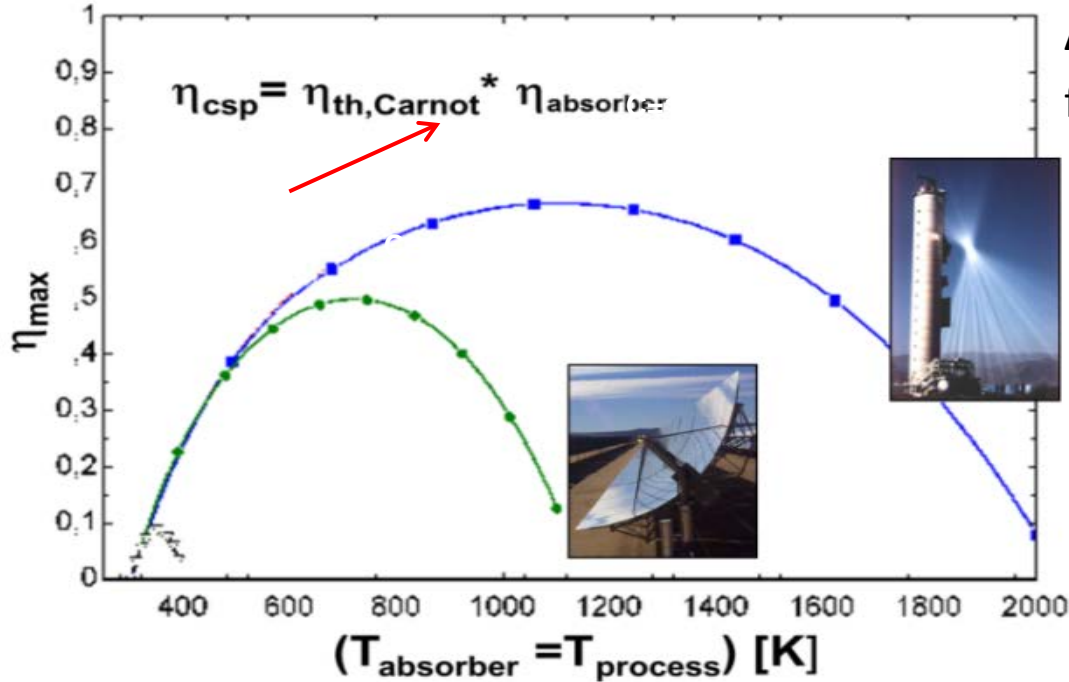
2. Innovation to drive Cost reduction

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Strategy and Approach for Cost Reduction



Advanced heat transfer media needed for:

- high temperature operation
- efficient storage integration

**to break today's
temperature limit of 550°C**

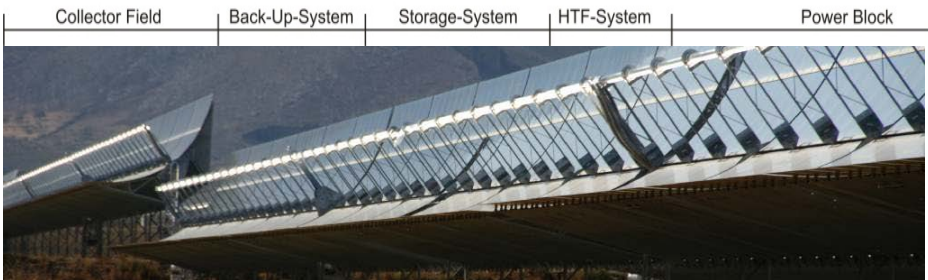
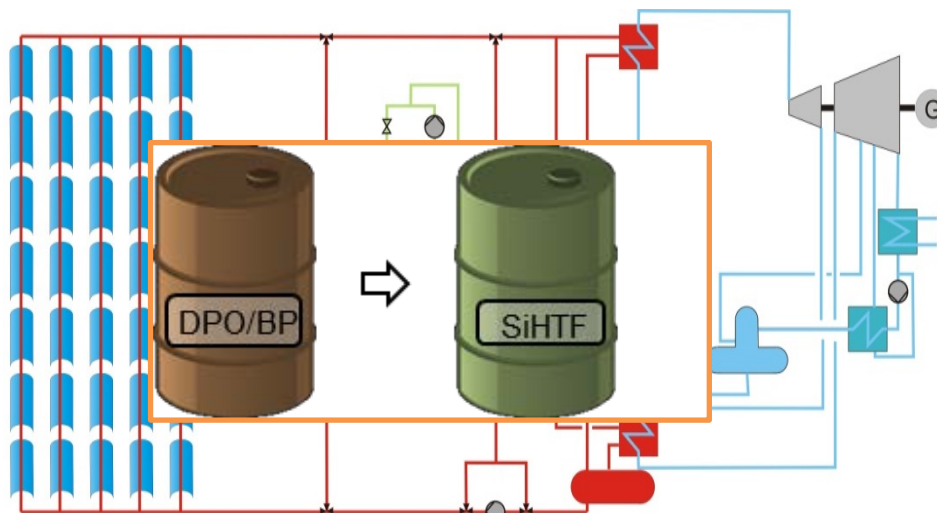
High Concentration + High Temperature = High Efficiency = Low Cost

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Advanced Silicon Oil in Parabolic Troughs

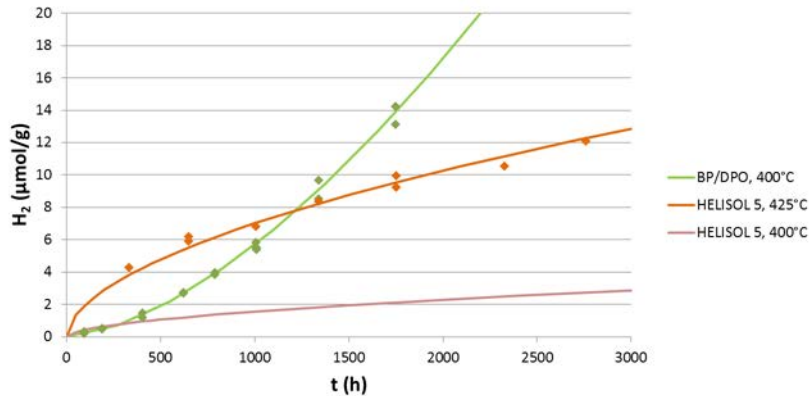
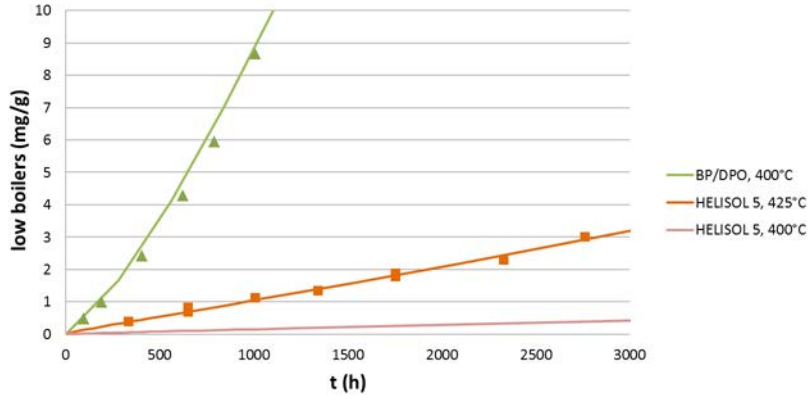


- **Environmental Safety**
- **Capacity / Performance**
 - **Reduction of auxiliary consumption** by lower pour point (-55°C)
 - **Higher 425°C field outlet temperature**
 - **Higher possible efficiency** of Rankine cycle
- **Slower degradation**
- **Smaller storage systems** at the same capacity

=> 5% cost reduction potential



Advanced Silicon Oil in Parabolic Troughs



Enhanced thermal stability

- **Comparison** of DPO/BP at only 400°C with HELISOL[®] 5A at 425°C
 - **Considerably slower formation** of low boiling degradation products
 - **Less hydrogen formation** (enhanced receiver lifetimes expected)

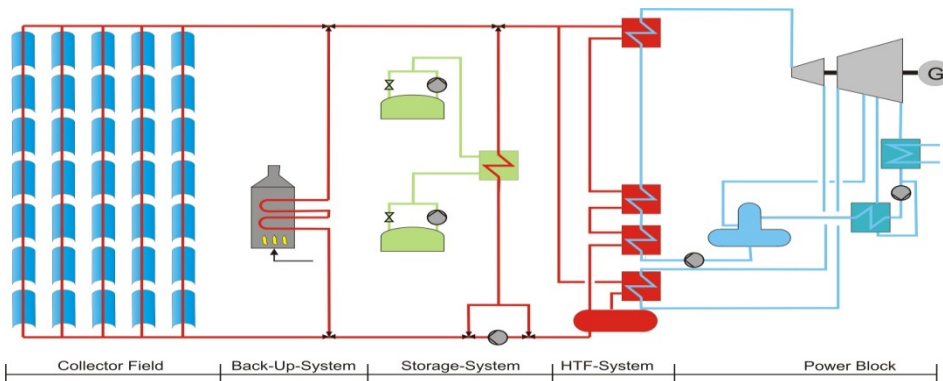


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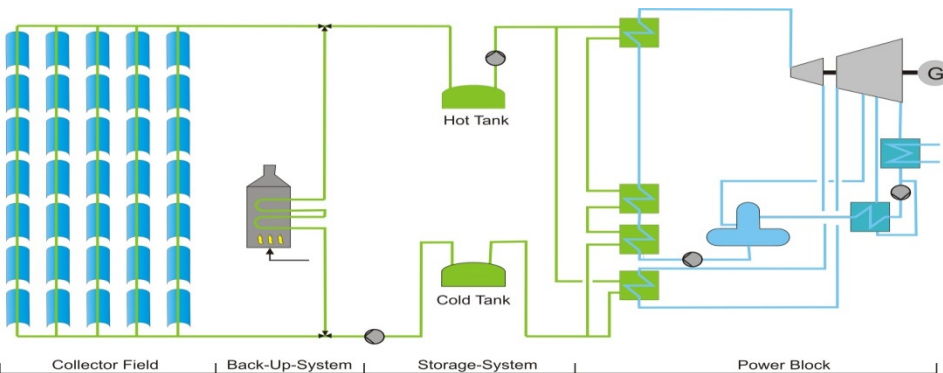
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Molten Salt in Parabolic Trough Power Plants



Thermal oil (TO) based plant



Molten salt (MS) based plant

Advantages of the Molten Salt System

- **Higher overall system efficiencies** due to higher working parameters (**up to 565°C/150 bar** instead of 400°C/100 bar)
- **Fully decoupled** Solar Field and power block
- **Lower price for heat transfer fluid (HTF)**
- **Environmentally friendly** heat transfer fluid vs. thermal oil

=> 20% cost reduction potential

DLR's objective in Évora, Portugal: to confute all concerns



Control Room

Once-Through
Steam Generating System

W/S-Cycle

Wind Fence

Thermal Energy Storage

Solar Field Site

Drainage Tank with
permanent Melting Unit



HelioTrough loop
will be installed

Supported by:



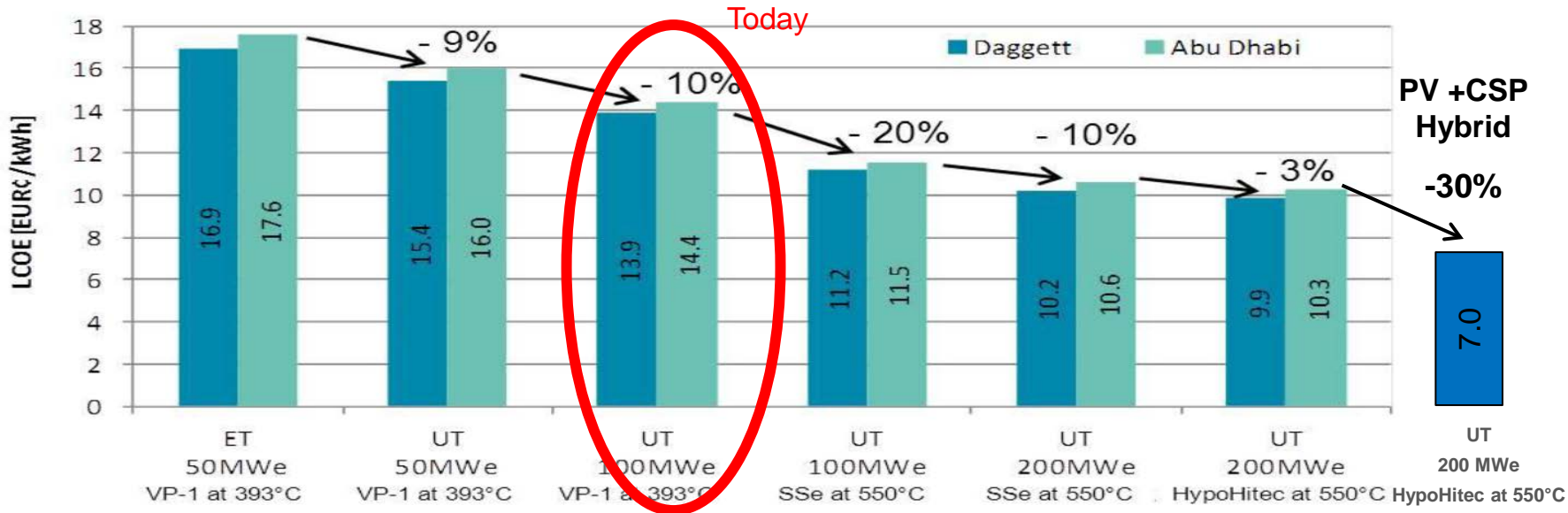
Federal Ministry
for Economic Affairs
and Energy

Project: HPS2 – High Performance Solar 2
Commissioning of the plant: January 2018

on the basis of a decision
by the German Bundestag

See also: http://www.dlr.de/sf/en/desktopdefault.aspx/tabid-10436/20174_read-48143/

Road map of Cost reductions for molten salt parabolic trough plants



Rügammer, T., H. Kamp, et al. (2013). Molten Salt for Parabolic Trough Applications: System Simulation and Scale Effects. 19th SolarPACES Conference, Las Vegas.



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Long Term Perspective: Path to High Temperatures



Reference system: molten salt, steam cycle @540°C



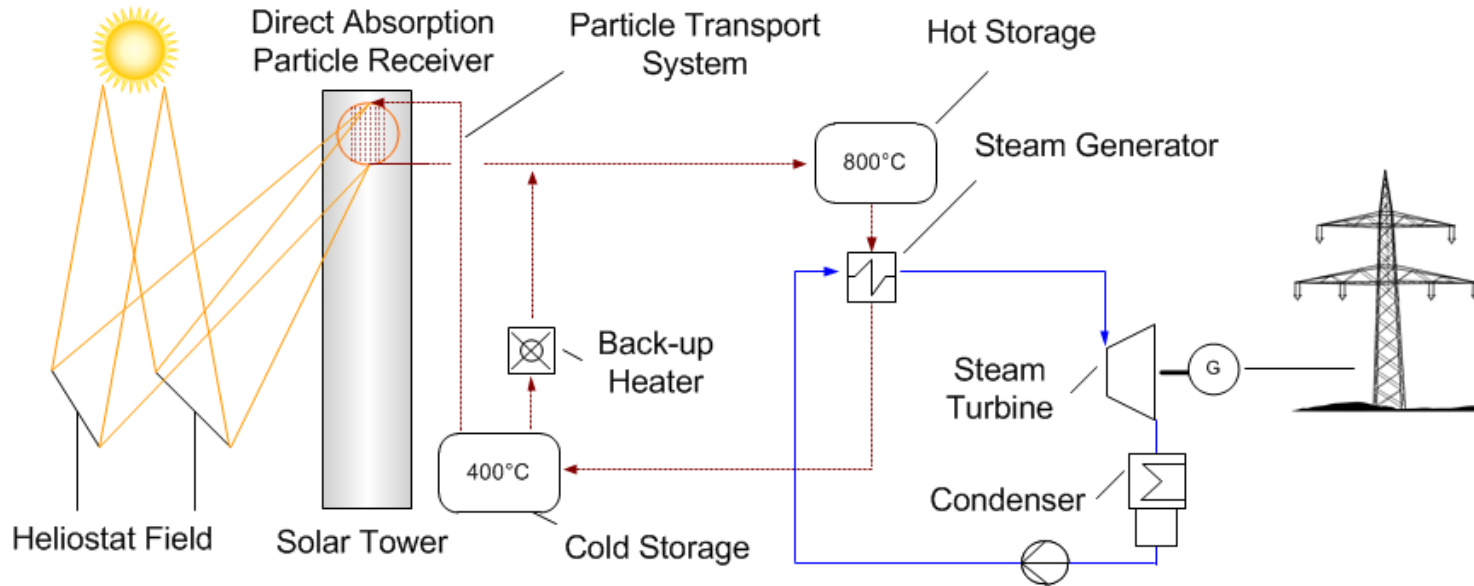
Target: higher system efficiency

- **Steam cycles of 620°C:** η_{cycle} up to 48%
- **Supercritical CO₂ cycles** with up to 700°C: $\eta_{\text{cycle}} > 50\%$?
- **Receiver temperature up to 1000°C**
- **Suitable heat transfer media**
 - New molten salt mixtures: cost, corrosion, degradation?
 - Liquid metals: cost, corrosion, safety?
 - **Solid particles?**

- Higher cycle efficiency \Rightarrow less heliostats required
 \Rightarrow **lower cost**

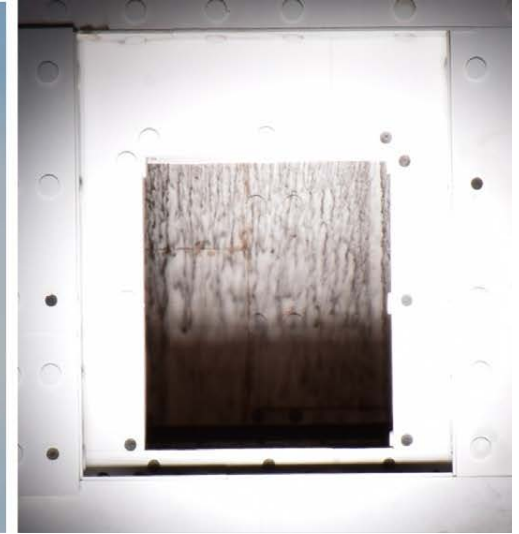
\Rightarrow **Bauxite particles**

Principle of a Solar Particle System



Particle Direct Absorption Receiver: Falling Film Receiver

- Solar tests at temperatures $> 700^{\circ}\text{C}$
- Particles: sintered bauxite (“proppants”)
- High particle velocities might be problematic (abrasion, attrition)

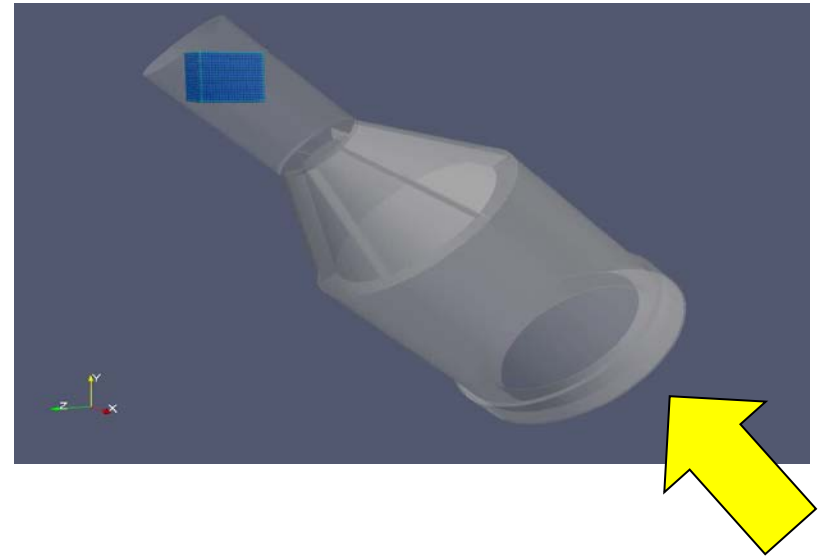
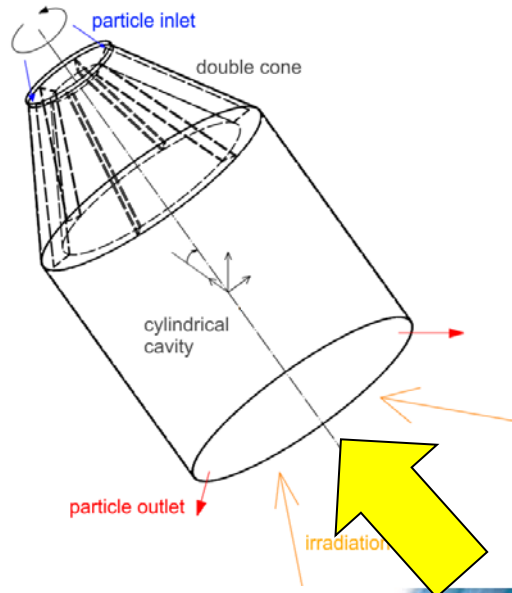


Particle receiver tests at Sandia Natl. Labs, USA

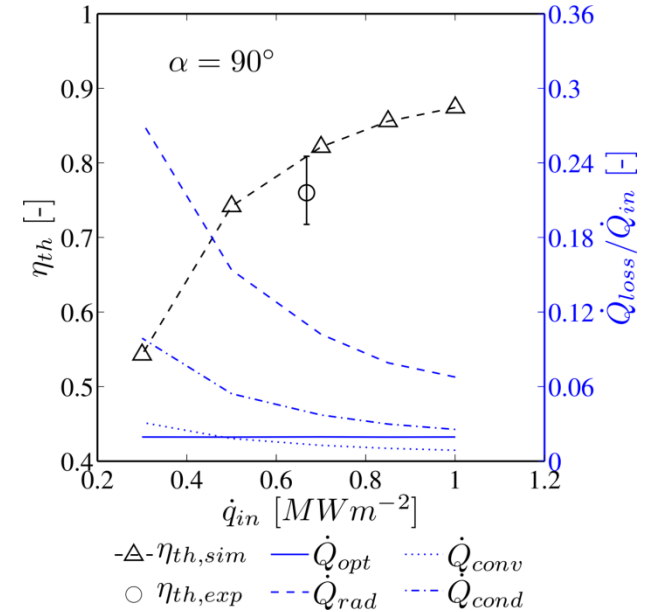
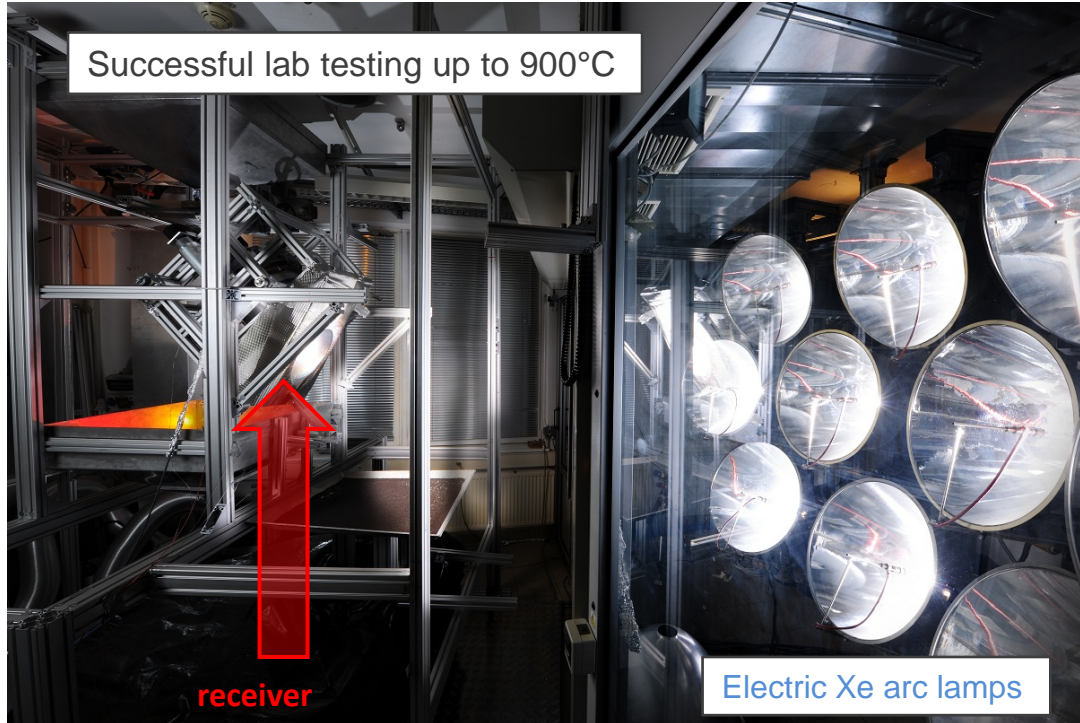


DLR Approach: Direct Absorption Receiver: Centrifugal Receiver

- Rotating receiver
- Centrifugal force keeps particles at the wall
- Residence time controlled by rotational speed
 - Good temperature control in all load situations



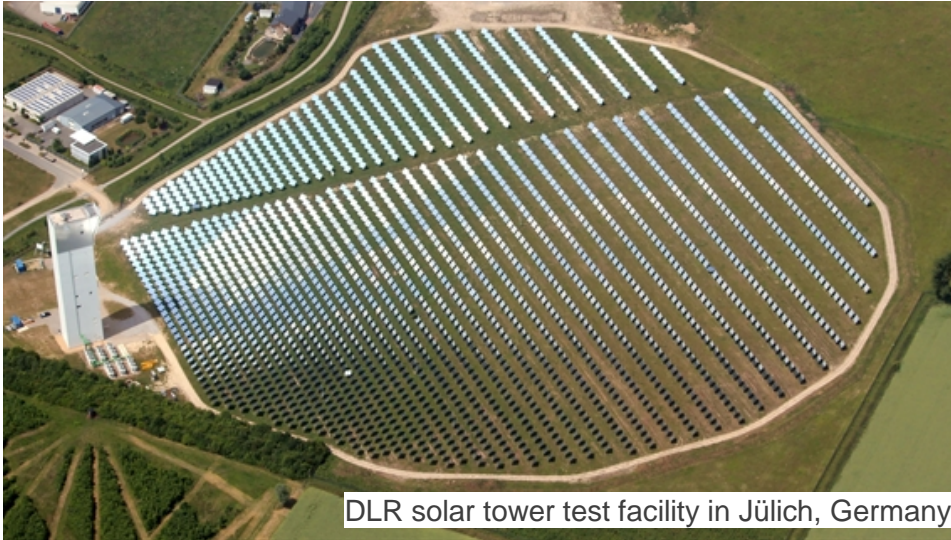
Centrifugal Particle Receiver: 10kW Test Receiver



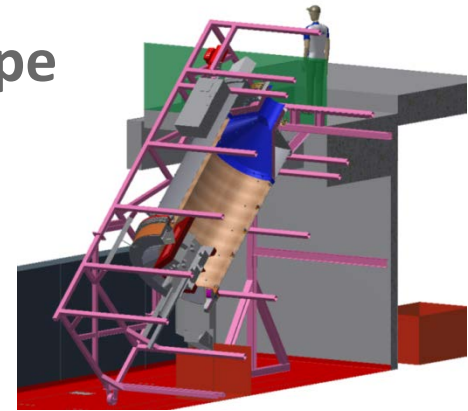
High receiver efficiency due to high flux capability



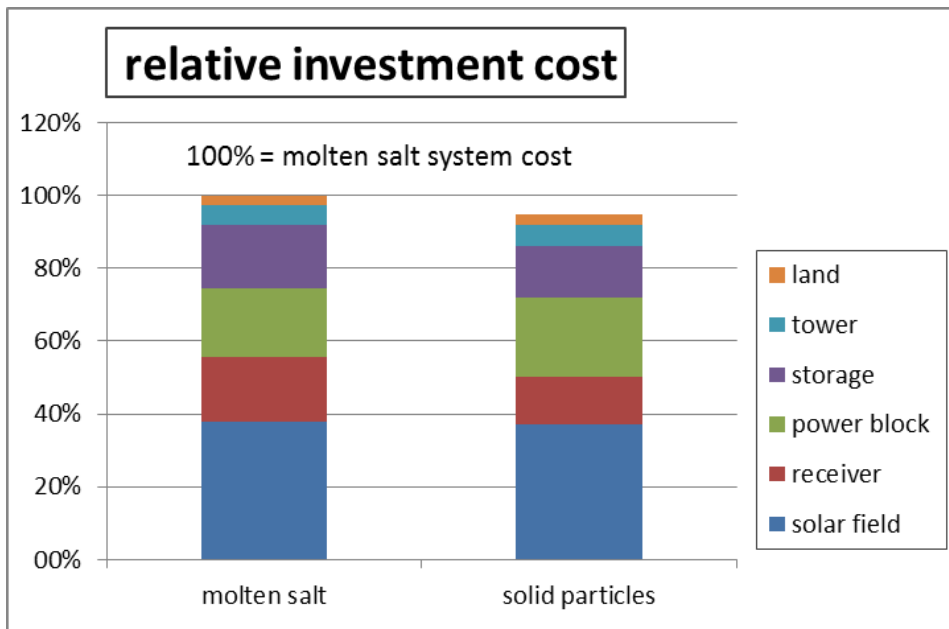
Centrifugal Particle Receiver: 500kW Prototype



- 500 kW_{th} test prepared for summer 2017
- 900°C design particle outlet temperature



Economics of Solar Particle Systems vs. State of the Art Molten Salt Tower



⇒ LCoE reduction potential: about 16%



Conclusions

- **Cost reduction** requires **higher process temperature** to reach to higher solar-electric efficiency
- **New heat transfer fluids** needs to be integrated to reach higher process temperature
- **Advanced oil, molten salt or solid particles** are currently under large-scale testing to proof their feasibility
- **CSP + PV Hybrid Plants** has the potential to **meet price targets**





Thank you for your attention

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