

# Theoretical Study of Intermolecular Chain Transfer to Polymer Reactions of Alkyl Acrylates

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## S Supporting Information

**ABSTRACT:** Mechanisms of intermolecular chain transfer to polymer (CTP) reactions in monomer self-initiated polymerization of alkyl acrylates, such as methyl acrylate, ethyl acrylate, and *n*-butyl acrylate, are studied using density functional theory calculations. Dead polymer chains with three different structures are considered, and three types of hybrid density functionals and four basis sets are used. The energy barrier and rate constant of each reaction are calculated using the transition state theory and the rigid rotor harmonic oscillator approximation. The study indicates that tertiary hydrogens of dead polymers formed by disproportionation reactions are most likely to be transferred to live polymer chains in CTP reactions. The length of the polymer chain has little effect on the calculated activation energies and transition-state geometries in all CTP mechanisms explored in this study. Moreover, CTP reactions of methyl, ethyl, and butyl acrylates have similar energy barriers and rate constants. The application of the integral equation formalism-polarizable continuum model results in higher CTP energy barriers. This increase in the predicted CTP energy barriers is larger in *n*-butanol than in *p*-xylene. However, the application of the conductor-like screening model does not affect the predicted CTP kinetic parameters.

## 1. INTRODUCTION

Acrylic binder resins are used in paint and coating formulations.<sup>1</sup> Environmental regulations, which require the volatile organic content of resins to be less than 300 ppm, have caused changes in the basic design of resins used in automobile coating formulations.<sup>2</sup> High temperature (>100 °C) free-radical polymerization allows production of low-molecular-weight high-polymer-content acrylic resins that have low viscosity.<sup>3–5</sup> However, in high temperature polymerization, secondary reactions<sup>6</sup> such as  $\beta$ -scission,<sup>7</sup> monomer self-initiation,<sup>8–10</sup> and intra- and intermolecular chain transfer to polymer (CTP) reactions<sup>11,12</sup> strongly affect properties of the polymer products.<sup>6,7,13–18</sup>

There are two types of CTP reactions: intramolecular and intermolecular. In an intramolecular chain transfer (backbiting) reaction, a secondary radical (live chain) abstracts a hydrogen atom from its backbone, producing a midchain radical.<sup>11,19–21</sup> In an intermolecular chain transfer reaction, however, a live polymer chain abstracts a hydrogen atom from a dead polymer.<sup>15,19</sup> Prior to this work, it was inconclusive which dead polymer structure was most likely to provide the hydrogen atom during CTP reactions. Although at low polymer concentrations intramolecular CTP is dominant,<sup>19</sup> at high polymer concentrations intermolecular CTP is dominant.<sup>15,19,22–26</sup> The new radicals generated by CTP reactions propagate to form branches or terminate by coupling with other propagating radicals.<sup>15</sup> The kinetic parameters of backbiting reactions of chain-end and midchain radicals were investigated by applying the density functional theory (DFT) approach.<sup>20</sup> It was found

experimentally that hydrogen bonding has a disruptive effect on acrylate backbiting mechanisms, and the level of branching can be reduced by choosing an appropriate solvent.<sup>27</sup> The contribution of CTP to the level of branching was explored for controlled radical polymerization (CRP)<sup>28</sup> and conventional free radical polymerization (FRP) of butyl acrylate (BA), and the level of branches as a function of transient lifetime was reported.<sup>23,26</sup> The role of midchain radicals, formed through inter- and intramolecular CTP reactions during BA polymerization at high-temperatures, was studied experimentally and compared with that of secondary radicals.<sup>29</sup> These midchain radicals undergo  $\beta$ -scission reactions. Numerous experimental<sup>19,30–41</sup> and theoretical<sup>15,42–48</sup> investigations have pointed out that CTP reactions can strongly impact the overall rate of polymerization. As CTP reactions affect the molecular structure of the final polymer,<sup>19,49</sup> a better understanding of CTP reactions will enable optimizing polymerization processes and producing desired polymers.<sup>15,50,51</sup>

CTP and  $\beta$ -scission reactions in thermal polymerization of *n*-BA and *n*-butyl methacrylate (BMA) have been studied using nuclear magnetic resonance (NMR) spectroscopy and electrospray ionization/Fourier transform mass spectroscopy

**Special Issue:** Scott Fogler Festschrift

**Received:** October 18, 2014

**Revised:** December 18, 2014

**Accepted:** December 29, 2014

**Published:** December 29, 2014

(ESI/FTMS).<sup>15,49,52</sup> NMR analysis of these polymers indicated the presence of end groups from CTP reactions at temperatures lower than 70 °C.<sup>19,33,49</sup> Experimental studies have shown the important role of intramolecular chain transfer and scission reactions in the reduction of dead-polymer average molecular weights and the enhancement of the overall rate of polymerization.<sup>7,12,15,42</sup> NMR and ESI/FTMS analyses of samples from spontaneous (no thermal initiator added) high-temperature homopolymerization of ethyl acrylate (EA) and *n*-BA have shown that different branch points are generated during the polymerization.<sup>25</sup> The pulsed-laser polymerization/size exclusion chromatography (PLP/SEC) method was used to study the kinetics of CTP reactions in the polymerization of alkyl acrylate.<sup>42,53</sup> While pulsed-laser polymerization (PLP) has been used to estimate the rate constants of propagation reactions ( $k_p$ ) of monomers such as styrene<sup>54</sup> and methyl methacrylate (MMA),<sup>55</sup> and chain transfer reactions of *n*-butyl methacrylate (BMA),<sup>56</sup> a reproducible value of the propagation rate constant obtained using low laser pulse-repetition rates (<100 Hz) has not been reported for alkyl acrylates at temperatures above 30 °C. The molecular-weight distributions of PLP-generated polymers showed peak broadening at temperatures above 30 °C, which was attributed to the occurrence of both inter- and intramolecular CTP reactions.<sup>33,57</sup> However, high repetition rates have been applied to overcome the temperature restrictions.<sup>58</sup> At temperatures above 30 °C, intermolecular CTP reactions in free-radical polymerization of *n*-BA<sup>15,19</sup> and 2-ethylhexyl acrylate<sup>49</sup> have also been studied using NMR spectroscopy. While these analytical techniques have been very useful in characterizing acrylate polymers generated from thermal free-radical polymerizations, their use has not led to a conclusive determination of specific reaction mechanisms or estimation of individual reaction kinetic parameters.

Macroscopic kinetic models have been used extensively<sup>59</sup> to estimate the rate constants of initiation, propagation, chain transfer, and termination reactions in free-radical polymerization of acrylates, from polymer-sample measurements of monomer conversions and average molecular weights.<sup>59,60</sup> However, the accuracy of these estimated kinetic parameters depends on the accuracy of the assumed mechanistic model and measurements used in the estimation. Also, these models are incapable of conclusively determining mechanisms and molecular species involved.

Computational quantum chemistry methods have been used successfully to explore the mechanisms of free-radical reactions.<sup>61–76</sup> Specifically, DFT has been widely applied to calculate the rate constants of initiation, propagation, chain transfer, and termination reactions in free-radical polymerization of various monomers.<sup>61–75</sup> The forward and reverse reaction rate coefficients have been calculated for a series of reversible addition–fragmentation chain-transfer (RAFT) reactions using high-level wavefunction-based quantum chemistry calculations.<sup>77</sup> DFT-based methods are computationally less intensive than wavefunction-based methods,<sup>78,79</sup> and are therefore preferred for studying chain transfer reactions in the polymerization of alkyl acrylates given the large size of the polymer system. Molecular geometries and rate constants of various reactions in the polymerization of alkenes and acrylates have been predicted accurately using DFT-based methods.<sup>62,69</sup> The B3LYP/6-31G(d) level of theory has been applied to explore self-initiation mechanisms of styrene,<sup>68</sup> MA, EA, *n*-BA,<sup>8,9</sup> and MMA,<sup>10</sup> cyclohexanone-monomer co-initiation reaction in thermal homopolymerization of MA and MMA,<sup>80</sup>

and propagation reactions of alkenes,<sup>62,71</sup> MA,<sup>78</sup> and MMA<sup>81</sup> in the gas phase. Chain transfer to monomer (CTM)<sup>82</sup> and chain transfer to solvent (CTS)<sup>83</sup> reactions have also been studied. Before this study, there was no report on the optimal level of theory needed to explore CTP reactions or dead polymer structures that most likely release a hydrogen atom during CTP reactions in high temperature polymerization of alkyl acrylates.

Solvent molecules are known to affect the stability of transition-state structures of reactions in solution free-radical polymerization.<sup>84</sup> The solvent stabilization of transition-state structures can cause significant differences between gas-phase rate constants calculated using computational quantum chemistry and rate constants obtained experimentally in solution polymerization.<sup>85,86</sup> The polarizable continuum model (PCM)<sup>87,88</sup> was applied to estimate the propagation rate coefficient of acrylic acid in the presence of toluene,<sup>89</sup> and small differences between gas-phase and liquid-phase activation energies and rate constants were observed. Another solvation model, the conductor-like screening model (COSMO),<sup>90</sup> was applied to explore the effect of solvents with different dielectric constants on the propagation rate coefficients in free-radical polymerization of acrylonitrile and vinyl chloride.<sup>91</sup> In addition, COSMO was applied to predict nonequilibrium solvation energies of biphenyl-cyclohexane-naphthalene.<sup>92</sup> The performances of PCM and COSMO in predicting solvent effects on kinetic parameters of CTS reactions have also been compared.<sup>83</sup> Integral equation formalism (IEF),<sup>93,94</sup> which is a version of PCM, was used to study polar interaction effects on barriers of chain transfer to several agents in free-radical polymerization of ethylene, MMA, and acrylamide based on integral operators.<sup>95</sup> In this work we apply IEF-PCM and COSMO to CTP reactions, compare the performances of IEF-PCM and COSMO, and determine the effects of several solvents on the reactions.

DFT has been applied to calculate the entropy change of various organic reactions, giving entropies that are in good agreement with experimental values.<sup>96</sup> This good agreement has also been reported for systems with high molecular weights.<sup>96</sup> However, large differences between the entropies of bimolecular and unimolecular reactions have been observed.<sup>97</sup> These differences have been blamed on the different degrees-of-freedom lost in these reactions.<sup>97</sup> In the unimolecular reactions, the net change in the number of degrees of translation, rotation, and vibration is zero. However, in bimolecular reactions, there is a loss of three translational and three rotational degrees of freedom (a gain of six new vibrational modes).<sup>97</sup> In bimolecular reactions, in which two species are interacting, the total entropy of the system is approximately the entropy of one of the species due to the large contribution of translational frequencies to the total entropy of the system.<sup>11,96,97</sup> The translational entropy of most molecules depends on the space available to the molecule (rather than mass of the molecule).<sup>97</sup> Temperature, moment of inertia, and the symmetry of a molecule play a major role in the calculation of the rotational entropy.<sup>97</sup> The vibrational entropy is proportional to the frequency of vibration and temperature.<sup>97</sup> Activation entropies of various bimolecular reactions have been reported<sup>20,53,56,57,81,98</sup> to be about  $-150$  to  $-170$  J mol<sup>-1</sup> K<sup>-1</sup>, which is higher (more negative) than those of unimolecular reactions.<sup>97</sup> Although entropies of transition states and reactants are lower in solution, the entropy change of dimerization of cyclopentadiene reaction in solution is only slightly different (13 J mol<sup>-1</sup> K<sup>-1</sup>) from that in the gas phase.<sup>97</sup> This has been attributed to the higher boiling

point and consequently larger entropy of vaporization of the transition state than the reactants.<sup>97,99</sup>

In this work, mechanisms of CTP reactions in monomer self-initiated polymerization of alkyl acrylates are studied using DFT calculations. The mechanisms are investigated using three types of hybrid functionals (B3LYP, X3LYP, and M06-2X) and four basis sets (6-31G(*d*), 6-31G(*d*, *p*), 6-311G(*d*), and 6-311G(*d*, *p*)). Dead polymer chains with three different structures are considered. The CTP reactivities of MA, EA, and *n*-BA are calculated using these levels of theory, and the calculated values are compared with each other and experimental results. Two different implicit solvent models, IEF-PCM and COSMO, have been explored. The level of theory adequate for studying CTP reactions and proper solvent models to apply are investigated. The energy barrier and rate constant of each reaction are calculated using transition state theory and the rigid rotor harmonic oscillator (RRHO) approximation.

The rest of this paper is organized as follows. Section 2 discusses the applied computational methods. Section 3 provides results and discussion. Finally, section 4 presents concluding remarks.

## 2. COMPUTATIONAL METHODS

The thermodynamic and kinetic parameters (activation energies, enthalpies of reaction, Gibbs free energies, frequency factors, and rate constants) of intermolecular CTP reactions for MA, EA, and *n*-BA are calculated using DFT. Since there is exactly one unpaired spin in our systems, we use restricted open-shell wavefunctions in our calculations. B3LYP is selected to calculate energy barriers and optimize the molecular geometries of reactants, products, and transition states. X3LYP and M06-2X<sup>100–102</sup> functionals are applied to validate the calculated results. Four different basis sets (6-31G(*d*), 6-31G(*d*, *p*), 6-311G(*d*), and 6-311G(*d*, *p*)) are used with each of these functionals. Reactants and transition states are validated by performing Hessian calculations. NMR spectra of dead polymers generated by CTP mechanisms are calculated using several functionals (B3LYP, and X3LYP) and basis sets (6-31G(*d*), 6-31G(*d*, *p*), 6-311G(*d*), and 6-311G(*d*, *p*)). These calculated spectra are compared with experimental spectra reported for EA and *n*-BA polymers.<sup>19,25</sup> Implicit solvent models, IEF-PCM and COSMO, are applied to account for solvent effects. Minimum-energy pathways for several reactions of interest are determined using intrinsic reaction coordinated (IRC) calculations. Vibrational frequency scaling factors 0.960, 0.961, 0.966, and 0.967 are used for the B3LYP method with 6-31G(*d*), 6-31G(*d*, *p*), 6-311G(*d*), and 6-311G(*d*, *p*) basis sets, respectively. These scaling factors are from the National Institute of Standards and Technology (NIST) scientific and technical database.<sup>103</sup> We use GAMESS for all calculations.<sup>104</sup>

A rate constant  $k(T)$  is calculated using the transition state theory<sup>105</sup> with

$$k(T) = (c^0)^{1-m} \frac{k_B T}{h} \exp\left(-\frac{\Delta H^\ddagger - T\Delta S^\ddagger}{RT}\right) \quad (1)$$

where  $c^0$  is the inverse of the reference volume assumed in the translational partition function calculation,  $k_B$  is the Boltzmann constant,  $T$  is temperature,  $h$  is Planck's constant,  $R$  is the universal gas constant,  $m$  is the molecularity of the reaction, and  $\Delta S^\ddagger$  and  $\Delta H^\ddagger$  are the entropy and enthalpy of activation, respectively.  $\Delta H^\ddagger$  is given by

$$\Delta H^\ddagger = E_0 + (ZPVE + \Delta\Delta H)_{TS-R} \quad (2)$$

where  $\Delta\Delta H$  is the difference in enthalpy of the transition state (TS) and the reactants (R), ZPVE is the difference in zero-point vibrational energy between the transition state and the reactants, and  $E_0$  is the barrier (the difference in electronic energy of the transition state and the reactants). In this work, the RRHO approximation<sup>66,81</sup> is used when estimating ZPVE,  $\Delta\Delta H$ , and  $\Delta S^\ddagger$  due to its simplicity and reasonable accuracy shown in previous studies.<sup>10,68,81</sup> The activation energy ( $E_a$ ) is calculated using

$$E_a = \Delta H^\ddagger + mRT \quad (3)$$

and the frequency factor ( $A$ ) using

$$A = (c^0)^{1-m} \frac{k_B T}{h} \exp\left(\frac{mR + \Delta S^\ddagger}{R}\right) \quad (4)$$

Quantum tunneling should be considered in reactions involving the transfer of a hydrogen atom.<sup>17,48,106,107</sup> The Wigner tunneling<sup>107</sup> correction is calculated in this work using

$$\kappa \approx 1 + \frac{1}{24} \left(\frac{h\nu^\ddagger}{k_B T}\right)^2 \quad (5)$$

where  $\nu^\ddagger$  is the imaginary frequency of the transition state.

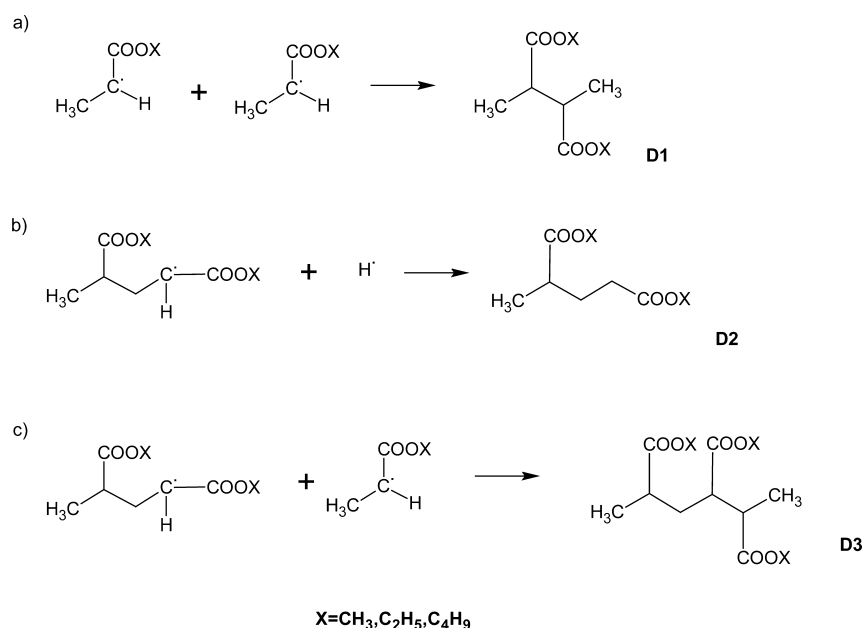
## 3. RESULTS AND DISCUSSIONS

We consider three dead polymer structures formed by the three termination reactions shown in Figure 1. Two monoradicals can undergo termination by coupling reaction to form a dead polymer (D1) [Figure 1a]. A monoradical ( $M_1$  shown in Figure 2) after one propagation step, can be terminated by hydrogen abstraction, leading to the formation of the dead polymer D2 [Figure 1b]. A monoradical with two monomer units can also react with a monoradical with one monomer unit to form a D3 dead polymer [Figure 1c].

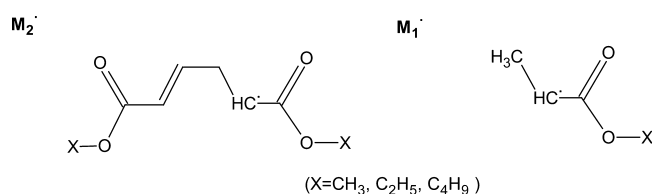
**3.1. Mechanisms of Chain Transfer to D1 Dead Polymer.** Possible mechanisms of chain transfer to the D1 dead polymer for MA, EA, and *n*-BA, are shown in Figures 3, 4 and 5, respectively. The energy differences of optimized reactants and products involved in each of these mechanisms are calculated by applying B3LYP and X3LYP functionals and 6-31G(*d*), 6-31G(*d*, *p*), 6-311G(*d*), and 6-311G(*d*, *p*) basis sets. The results are reported in the Supporting Information (Tables S1, S2, and S3, respectively). These results indicate that MA2-D1-1, EA2-D1-1, and *n*-BA2-D1-1 mechanisms are exothermic, while the other mechanisms are endothermic. Since tertiary radicals are more stable than secondary radicals,<sup>108,109</sup> the likelihood of the occurrence of the MA2-D1-1, EA2-D1-1, and *n*-BA2-D1-1 mechanisms is higher.

The same functionals and basis sets are used to calculate the bond-dissociation energies of hydrogen atoms involved in the proposed mechanisms. These dissociation energies are given in Table 1. While in agreement with previous results,<sup>102</sup> they indicate that the bond-dissociation energies of hydrogen atoms attached to the tertiary carbon atoms (which are abstracted via MA2-D1-1, EA2-D1-1, and *n*-BA2-D1-1 mechanisms) are about 50 kJ/mol lower than those of other hydrogen atoms of the dead polymers. This suggests that such a tertiary carbon atom has a higher tendency to release a hydrogen atom.

**3.1.1. Effect of the Type of the Radical that Initiated a Live MA-Polymer Chain.** It has previously been reported<sup>18,9</sup> that two



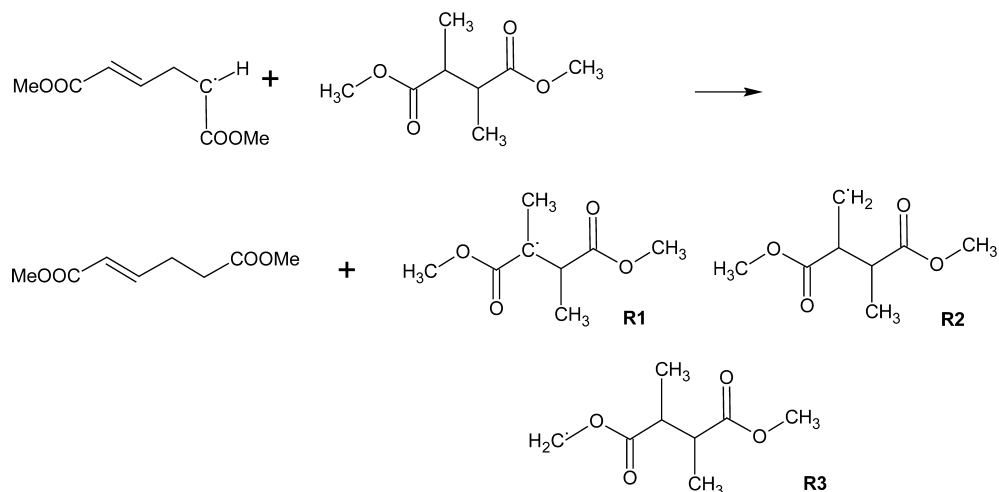
**Figure 1.** Dead polymer chains formed from (a) termination by coupling of two monoradicals, (b) termination by hydrogen abstraction, and (c) termination by coupling of a live chain and a monoradical.



**Figure 2.** Two types of monoradicals generated by monomer self-initiation.<sup>8,9</sup>

types of monoradicals ( $M_1^\bullet$  and  $M_2^\bullet$ ) are produced in the monomer self-initiation of alkyl acrylates (Figure 2). The hydrogen atom abstraction from a tertiary carbon atom of a dead polymer chain initiated by  $M_1^\bullet$  (MA1-D1-1, shown in Figure 6) and  $M_2^\bullet$  (MA2-D1-1, shown in Figure 3) are investigated in this study. Three different functionals, B3LYP, X3LYP, and M06-2X, and several basis sets are applied. The MA1-D1-1 and MA2-D1-1 mechanisms are explored by sampling the

potential energy surface with C1–H2 and H2–C3 bond lengths ranging from 1.19 to 1.59 Å. Figure 7a shows the transition-state geometry for the MA2-D1-1 mechanism with C1–H2 and H2–C3 bond lengths of 1.37 and 1.35 Å, respectively. The activation energies, enthalpies of activation, frequency factors, and rate constants of the MA2-D1-1 mechanism are provided in Table 2. These results show that the activation energies and rate constants calculated using different basis sets vary by  $\pm 10$  kJ/mol and 2 orders of magnitude. The kinetic and thermodynamic parameters predicted using the M06-2X functional are different from those obtained with B3LYP and X3LYP (Table 2). It is important to note that the M06-2X functional is more accurate than the other functionals because it accounts for van der Waals (vdW) interactions.<sup>110,111</sup> B3LYP, as a hybrid GGA functional, depends on  $\rho(r)$  and  $|\nabla\rho(r)|$ , where  $\rho(r)$  is charge density at that point  $r$ . However, M06-2X is a hybrid meta-GGA functional and depends on  $\rho(r)$ ,  $|\nabla\rho(r)|$ , and kinetic energy density. The rate constant estimates calculated



**Figure 3.** Possible chain transfer to polymer mechanisms for MA:  $R_i$  ( $i = 1, 2$ , and  $3$ ) is the radical formed through the MA2-D1- $i$  mechanism.

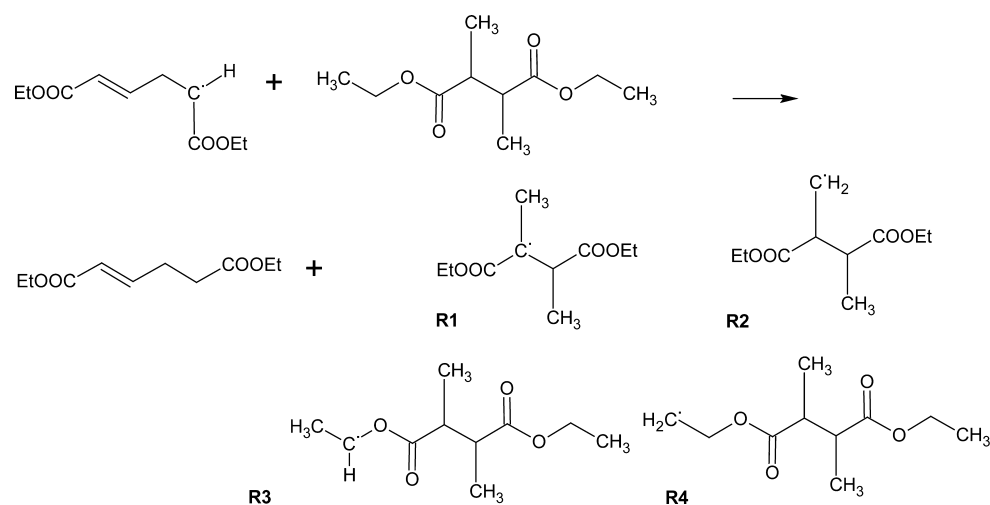


Figure 4. Possible chain transfer to polymer mechanisms for EA:  $R_i$  ( $i = 1, 2, 3,$  and  $4$ ) is the radical formed through the EA2-D1- $i$  mechanism.

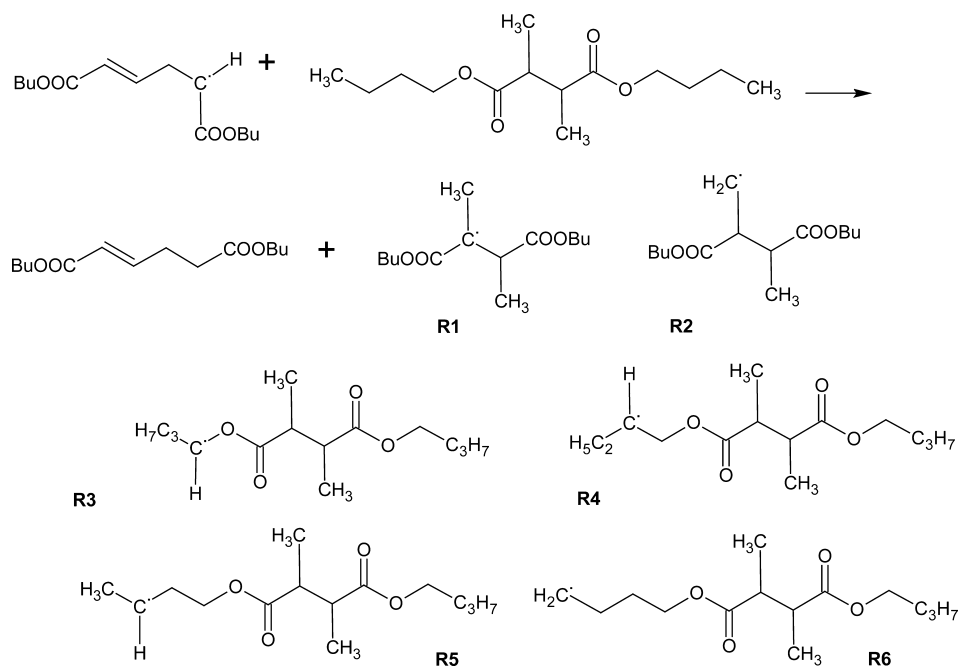


Figure 5. Possible chain transfer to polymer mechanisms for  $n$ -BA;  $R_i$  ( $i = 1, 2, 3, 4, 5,$  and  $6$ ) is the radical formed through the  $n$ -BA2-D1- $i$  mechanism.

Table 1. H–R Bond Dissociation Energies ( $\text{kJ mol}^{-1}$ ) at 298 K

mechanism	B3LYP 6-31G(d)	B3LYP 6-31G(d,p)	B3LYP 6-311G(d)	B3LYP 6-311G(d,p)	X3LYP 6-31G(d)	X3LYP 6-31G(d,p)	X3LYP 6-311G(d)	X3LYP 6-311G(d,p)
MA2-D1-1	387	390	383	385	385	387	384	387
MA2-D1-2	446	448	440	441	447	450	441	443
MA2-D1-3	435	436	428	429	435	437	429	431
EA2-D1-1	387	390	383	385	388	391	385	387
EA2-D1-2	445	448	440	441	447	450	441	443
EA2-D1-3	422	424	417	419	423	425	418	420
EA2-D1-4	451	453	445	447	452	455	446	448
$n$ -BA2-D1-1	387	390	383	385	388	392	385	387
$n$ -BA2-D1-2	446	449	440	442	447	450	441	443
$n$ -BA2-D1-3	422	424	417	418	423	426	418	419
$n$ -BA2-D1-4	433	436	429	430	435	438	425	432
$n$ -BA2-D1-5	429	432	424	426	431	434	425	427
$n$ -BA2-D1-6	447	449	440	442	448	451	441	443

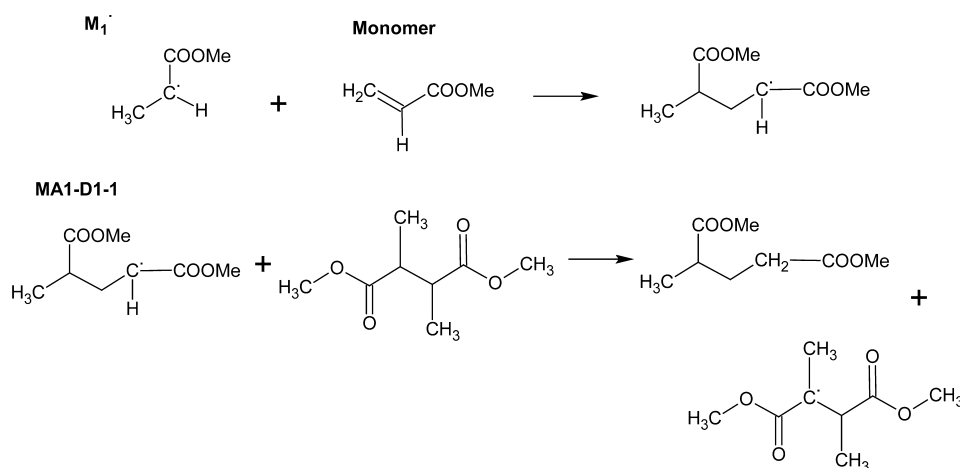


Figure 6. Most probable CTP mechanisms involving two-MA-unit live chain initiated by  $M_1^\bullet$ .

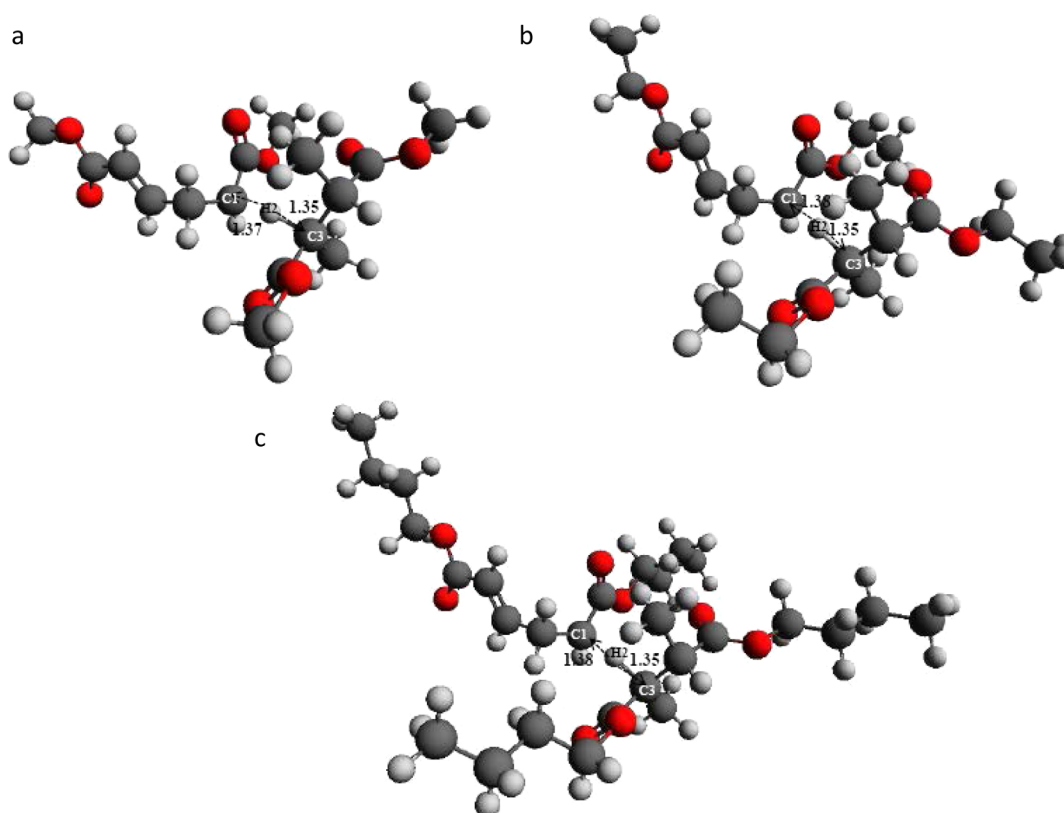


Figure 7. Transition state geometry for the MA2-D1-1 (a), EA2-D1-1 (b), and *n*-BA2-D1-1 (c) mechanisms.

using M06-2X are in good agreement with experimental values reported for CTM reactions of MA, EA, and *n*-BA.<sup>82</sup> No significant change in activation energies or rate constants was observed with different basis sets. The transition-state structure of the MA1-D1-1 mechanism has C1–H2 and H2–C3 bond lengths of 1.37 and 1.36 Å, respectively (Supporting Information, Figure S1). Table 2 gives the kinetic parameters for the MA1-D1-1 mechanism. A comparison of the activation energies and rate constants calculated for the MA2-D1-1 and MA1-D1-1 mechanisms indicates that the type of radical that initiated the live chain has little or no effect on the capability of the live chain to participate in a CTP reaction. However, as Table 2 shows that  $M_2^\bullet$  is a little more reactive in MA CTP reactions than  $M_1^\bullet$ ; for

EA and *n*-BA we study hydrogen abstraction by a live polymer chain initiated by  $M_2^\bullet$ .

**3.1.2. CTP Mechanisms for EA and *n*-BA.** EA2-D1-1 (Figure 4) and *n*-BA2-D1-1 (Figure 5) CTP mechanisms are examined. The abstraction of a hydrogen atom from a tertiary carbon by a live polymer chain initiated by  $M_2^\bullet$  is studied by choosing C1–H2 and H2–C3 bond lengths as reaction coordinates. The C1–H2 and H2–C3 bond lengths of the transition-state structure for the EA2-D1-1 mechanism are 1.38 and 1.35 Å, respectively (Figure 7b). The activation energies, enthalpies of reaction, frequency factors, and rate constants of the EA2-D1-1 mechanism are given in Table 3. The activation energies and rate constants calculated using the methods B3LYP and X3LYP

Table 2. Activation Energy ( $E_a$ ), Enthalpy of Activation ( $\Delta H^\ddagger$ ), and Gibbs Free Energy of Activation ( $\Delta G^\ddagger$ ) in  $\text{kJ mol}^{-1}$ ; Tunneling Factor ( $\kappa_w$  for Wigner Correction); Frequency Factor ( $A$ ) and Rate Constant ( $k$ , without Tunneling; and  $k_w$  with Tunneling) in  $\text{M}^{-1} \text{s}^{-1}$ , for the Most Probable CTP Mechanisms for MA at 298 K; and Rate Constant without Tunneling at 413 K ( $k_{413}$ )

	B3LYP 6-31G(d)	B3LYP 6-31G(dp)	B3LYP 6-311G(d)	B3LYP 6-311G(dp)	X3LYP 6-31G(d)	X3LYP 6-31G(dp)	X3LYP 6-311G(d)	X3LYP 6-311G(dp)	M06-2X 6-31G(d)	M06-2X 6-31G(dp)	M06-2X 6-311G(d)	M06-2X 6-311G(dp)	M06-2X 6-311G(d)	M06-2X 6-311G(dp)
$E_a$	57	55	63	60	52	47	59	54	30	28	31	29	29	29
$\Delta H^\ddagger$	52	50	58	55	47	42	54	49	25	23	26	24	24	24
$\Delta G^\ddagger$	108	108	117	111	108	106	105	104	88	85	85	84	84	84
$\log e^A$	12.08	11.32	11.17	12.16	10.16	8.76	14.17	12.39	9.29	9.56	10.97	10.67	10.67	10.67
$k$	$1.6 \times 10^{-5}$	$1.6 \times 10^{-5}$	$5.4 \times 10^{-7}$	$5.9 \times 10^{-6}$	$2.0 \times 10^{-5}$	$4.1 \times 10^{-5}$	$5.5 \times 10^{-5}$	$7.8 \times 10^{-5}$	$5.8 \times 10^{-2}$	$1.9 \times 10^{-1}$	$1.9 \times 10^{-1}$	$3.4 \times 10^{-1}$	$1.9 \times 10^{-1}$	$3.4 \times 10^{-1}$
$\kappa_w$	3.58	3.49	3.64	3.6	3.83	3.73	3.98	3.78	3.11	3.08	3.19	3.07	3.19	3.07
$k_w$	$5.73 \times 10^{-5}$	$5.58 \times 10^{-5}$	$1.97 \times 10^{-6}$	$2.12 \times 10^{-5}$	$7.66 \times 10^{-5}$	$1.53 \times 10^{-4}$	$2.19 \times 10^{-4}$	$2.95 \times 10^{-4}$	$1.8 \times 10^{-1}$	$5.85 \times 10^{-1}$	$6.06 \times 10^{-1}$	$1.04$	$6.06 \times 10^{-1}$	$1.04$
$k_{413}$	$9.9 \times 10^{-4}$	$1.6 \times 10^{-3}$	$3.3 \times 10^{-5}$	$3.5 \times 10^{-4}$	$1.3 \times 10^{-3}$	$3.2 \times 10^{-3}$	$2.6 \times 10^{-3}$	$3.7 \times 10^{-3}$	$2.08 \times 10^0$	$1.1 \times 10^1$	$8.1 \times 10^1$	$1.9 \times 10^1$	$8.1 \times 10^1$	$1.9 \times 10^1$
Hydrogen Abstraction via MA2-D1-1														
$E_a$	62	61	68	64	56	53	63	57	34	28	33	29	33	29
$\Delta H^\ddagger$	57	56	63	59	51	49	58	52	29	23	28	24	28	24
$\Delta G^\ddagger$	116	115	123	118	111	107	109	106	84	87	88	87	88	87
$\log e^A$	10.99	10.84	10.52	11.15	10.49	11.15	13.97	12.7	12.35	9.11	10.49	9.1	10.49	9.1
$k$	$7.2 \times 10^{-7}$	$1.1 \times 10^{-6}$	$4.9 \times 10^{-8}$	$3.8 \times 10^{-7}$	$6.2 \times 10^{-6}$	$2.9 \times 10^{-5}$	$9.9 \times 10^{-6}$	$3.3 \times 10^{-5}$	$2.7 \times 10^{-1}$	$9.6 \times 10^{-2}$	$6.2 \times 10^{-2}$	$8.9 \times 10^{-2}$	$6.2 \times 10^{-2}$	$8.9 \times 10^{-2}$
$\kappa_w$	3.79	3.70	3.93	3.73	3.84	3.75	3.94	3.79	3.15	3.11	3.23	3.18	3.23	3.18
$k_w$	$2.73 \times 10^{-6}$	$4.07 \times 10^{-6}$	$1.93 \times 10^{-7}$	$1.42 \times 10^{-6}$	$2.38 \times 10^{-5}$	$1.09 \times 10^{-4}$	$3.9 \times 10^{-5}$	$1.25 \times 10^{-4}$	$8.5 \times 10^{-1}$	$2.99 \times 10^{-1}$	$2.00 \times 10^{-1}$	$2.83 \times 10^{-1}$	$2.00 \times 10^{-1}$	$2.83 \times 10^{-1}$
$k_{413}$	$3.7 \times 10^{-5}$	$7.5 \times 10^{-5}$	$2.2 \times 10^{-6}$	$1.6 \times 10^{-5}$	$2.8 \times 10^{-4}$	$2.0 \times 10^{-3}$	$2.5 \times 10^{-4}$	$2.6 \times 10^{-3}$	$1.9 \times 10^0$	$4.7 \times 10^0$	$3.1 \times 10^0$	$3.5 \times 10^0$	$3.1 \times 10^0$	$3.5 \times 10^0$
Hydrogen Abstraction via MA1-D1-1														

**Table 3. Activation Energy ( $E_a$ ), Enthalpy of Activation ( $\Delta H^\ddagger$ ), and Gibbs's Free Energy of Activation ( $\Delta G^\ddagger$ ) in  $\text{kJ mol}^{-1}$ ; Tunneling Factor ( $\kappa_w$  for Wigner Correction); Frequency Factor ( $A$ ) and Rate Constant ( $k$ , without Tunneling; and  $k_w$ , with Tunneling) in  $\text{M}^{-1} \text{s}^{-1}$ , for the Most Probable CTP Mechanism for EA (EA2-D1-1) at 298 K; and Rate Constant without Tunneling at 413 K ( $k_{413}$ )**

	B3LYP 6-31G(d)	B3LYP 6-31G(dp)	B3LYP 6-31G(d)	B3LYP 6-31G(dp)	B3LYP 6-31G(d)	X3LYP 6-31G(d)	X3LYP 6-31G(dp)	X3LYP 6-31G(d)	X3LYP 6-31G(dp)	X3LYP 6-31G(d)	X3LYP 6-31G(dp)	M06-2X 6-31G(d)	M06-2X 6-31G(dp)	M06-2X 6-31G(d)	M06-2X 6-31G(dp)	M06-2X 6-31G(d)	M06-2X 6-31G(dp)
$E_a$	59	56	66	63	54	49	62	62	59	24	21	24	21	24	23	24	23
$\Delta H^\ddagger$	54	51	61	58	49	44	57	57	54	19	16	19	16	19	19	19	19
$\Delta G^\ddagger$	110	107	116	113	101	102	104	104	101	83	81	84	81	84	83	84	83
$\log_e A$	11.96	12.22	12.31	12.39	13.81	11.35	15.61	15.61	15.51	8.71	8.7	8.6	8.7	8.6	8.7	8.6	8.7
$k$	$8.4 \times 10^{-6}$	$2.8 \times 10^{-5}$	$6.4 \times 10^{-7}$	$2.5 \times 10^{-6}$	$3.2 \times 10^{-4}$	$1.9 \times 10^{-4}$	$8.5 \times 10^{-5}$	$8.5 \times 10^{-5}$	$2.7 \times 10^{-4}$	4.2	1.1	$3.2 \times 10^{-1}$	1.1	$3.2 \times 10^{-1}$	$4.5 \times 10^{-1}$	$3.2 \times 10^{-1}$	$4.5 \times 10^{-1}$
$\kappa_w$	3.66	3.59	3.80	3.78	3.86	3.76	4.00	4.00	3.80	3.15	3.12	3.23	3.12	3.23	3.16	3.23	3.16
$k_w$	$3.07 \times 10^{-5}$	$1.0 \times 10^{-4}$	$2.43 \times 10^{-6}$	$9.45 \times 10^{-6}$	$1.24 \times 10^{-3}$	$7.14 \times 10^{-4}$	$3.4 \times 10^{-4}$	$3.4 \times 10^{-4}$	$1.03 \times 10^{-3}$	$1.32 \times 10^1$	3.43	1.03	3.43	1.03	1.42	1.03	1.42
$k_{413}$	$1.4 \times 10^{-3}$	$5.9 \times 10^{-3}$	$9.6 \times 10^{-5}$	$7.0 \times 10^{-4}$	$5.1 \times 10^{-2}$	$3.3 \times 10^{-2}$	$1.4 \times 10^{-2}$	$1.4 \times 10^{-2}$	$2.7 \times 10^{-2}$	$7.1 \times 10^1$	$1.3 \times 10^2$	$4.6 \times 10^1$	$1.3 \times 10^2$	$4.6 \times 10^1$	$5.3 \times 10^1$	$4.6 \times 10^1$	$5.3 \times 10^1$

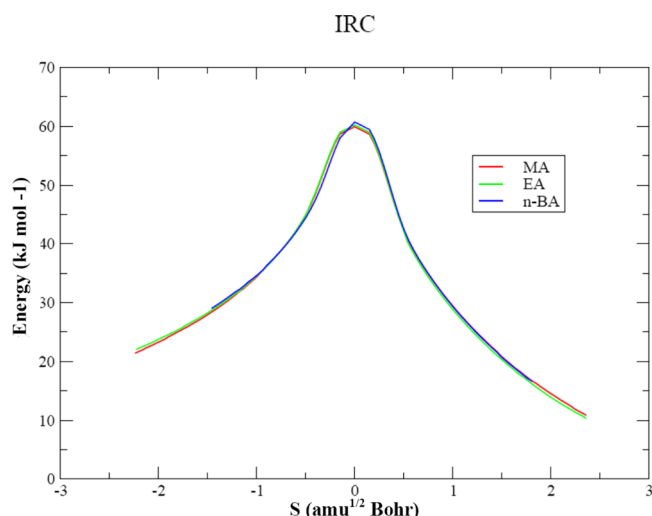
and the basis sets (6-31G(d), 6-31G(d,p), 6-311G(d), and 6-311G(d,p)) are different at most by 13 kJ/mol and 2 orders of magnitude. The performance of M06-2X with different basis sets is more consistent: the difference in activation energies is within 3 kJ/mol and rate constants within 1 order of magnitude. The transition-state structure of the *n*-BA2-D1-1 mechanism is shown in Figure 7c, and the kinetic parameter values are given in Table 4. Our finding that *n*-BA2-D1-1 is the

**Table 4. Activation Energy ( $E_a$ ), Enthalpy of Activation ( $\Delta H^\ddagger$ ), and Gibbs's Free Energy of Activation ( $\Delta G^\ddagger$ ) in  $\text{kJ mol}^{-1}$ ; Tunneling Factor ( $\kappa_w$  for Wigner Correction); Frequency Factor ( $A$ ) and Rate Constant ( $k$ , without Tunneling; and  $k_w$ , with Tunneling) in  $\text{M}^{-1} \text{s}^{-1}$ , for the *n*-BA2-D1-1 Mechanism at 298 K; and Rate Constant without Tunneling at 413 K ( $k_{413}$ )**

	B3LYP/6-31G(d)	B3LYP/6-31G(d,p)
$E_a$	56	53
$\Delta H^\ddagger$	51	48
$\Delta G^\ddagger$	114	110
$\log_e A$	9.27	9.71
$k$	$1.70 \times 10^{-6}$	$7.40 \times 10^{-6}$
$\kappa_w$	3.75	3.68
$k_w$	$6.37 \times 10^{-6}$	$2.72 \times 10^{-5}$
$k_{413}$	$1.30 \times 10^{-3}$	$4.50 \times 10^{-3}$

most probable mechanism of CTP is in agreement with previous studies.<sup>42</sup> Our calculated activation energy, using B3LYP/6-31G(d,p), is about 20 kJ/mol higher than a reported experimental value of 29 kJ/mol,<sup>42</sup> and our calculated rate constant ( $7.4 \times 10^{-6}$ ) is lower by about 4 orders of magnitude.<sup>42</sup> This indicates that the level of theory applied is adequate to accurately predict the mechanistic pathway and transition state structures but not the kinetics of the reaction. This inadequacy is attributed to the limitation of the hybrid functionals and the use of RRHO. First-principles DFT that only assumes the nonrelativistic Schrodinger equation is a powerful tool to directly study the mechanism and kinetics of each individual reaction in free-radical polymerization. Although discrepancies between DFT-calculated and experimentally determined activation energies and frequency factors have been reported, previous studies have shown that DFT is a reliable approach for estimating rate constants in free-radical polymerization,<sup>11,20,21,82,112</sup> due to error cancellation in electronic structure (activation energy) and entropy (frequency factor) calculations (under- or overestimation of both the activation energy and frequency factor leading to self-canceling errors) when studying liquid-phase reactions.<sup>113</sup> The accuracy of DFT depends on the approximation of exchange-correlation functionals which can be classified based on their functional form.<sup>114–116</sup> Local functionals (depending only on charge density  $\rho(r)$  at that point  $r$ ), generalized gradient-approximation (GGA) (depending on  $\rho(r)$  and  $|\nabla\rho(r)|$ ), and meta-GGA functionals (depending on  $\rho(r)$ ,  $|\nabla\rho(r)|$ , and kinetic energy density) can be combined with Hartree–Fock exchange functionals to increase accuracy (which are known as hybrid functionals). For example, B3LYP, which is a hybrid GGA functional, has been used extensively due to its attractive performance-to-cost ratio.<sup>8,9</sup> Meta-GGA and hybrid meta-GGA functionals such as M06-2X provide a more accurate prediction of barrier heights, as they can adequately account for van der Waals interactions.<sup>100–102,110,111</sup> Further investigation with higher levels of theory such as G4 is needed.





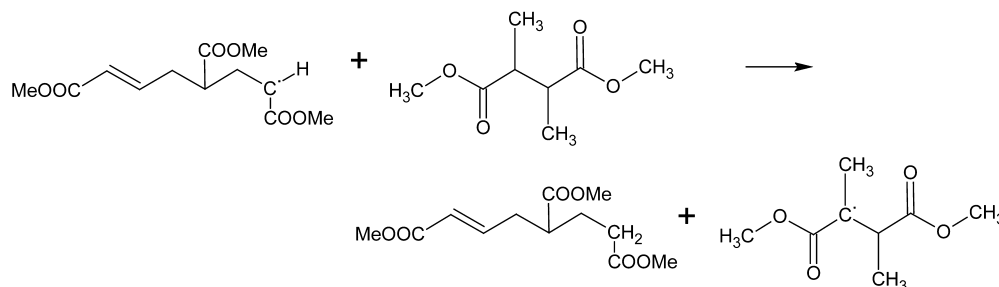
**Figure 8.** Intrinsic reaction coordinate (IRC) paths for the MA2-D1-1, EA2-D1-1, and *n*-BA2-D1-1 mechanisms (energies are relative to reactants).

The kinetic parameters estimated for the most likely CTP mechanisms of MA, EA, and *n*-BA (MA2-D1-1, EA2-D1-1, and

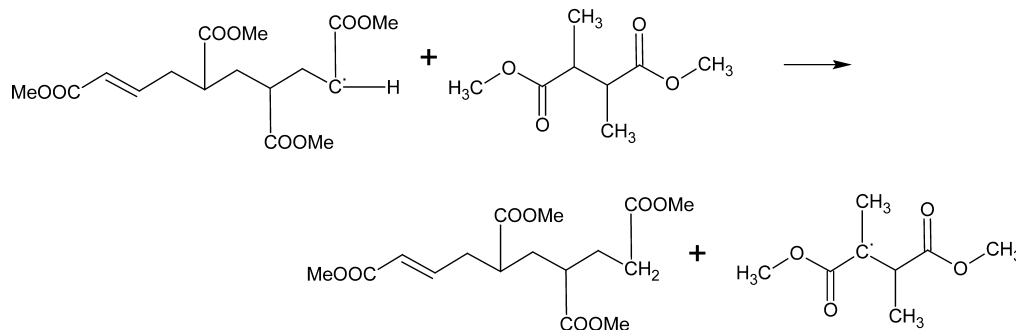
*n*-BA2-D1-1) indicate that the end-substituent groups (methyl, ethyl, and butyl acrylate side chains) do not affect the kinetics of CTP reaction in the alkyl acrylates. This can be explained through the similarity of the reactive sites involved in the CTP reaction of MA, EA, and *n*-BA.<sup>82,83</sup> The pathways for the CTP mechanisms in the alkyl acrylates (MA2-D1-1, EA2-D1-1, and *n*-BA2-D1-1) are determined through IRC calculations (Figure 8). The presence of concerted pathways can be observed through these calculations in the forward and backward directions starting from transition-state structures for MA, EA, and *n*-BA.

**3.1.3. Effect of the Live Polymer Chain Length.** The effects of the length of a live polymer chain on the activation energies and the geometries of transition states are explored for MA and EA. The abstraction a hydrogen atom from a dead polymer chain by a live chain, which is initiated by  $M_2^\bullet$  and has 3 or 4 monomer units, is investigated for MA (Figure 9). The activation energies and rate constants of these mechanisms are given in Table 5. They indicate that the rate constants change at most 2 orders of magnitude, as the length of the live chain changes. The activation energies of these reactions nearly do not change (at most 4 kJ/mol) by increasing the length of the live chain.

**MA2-D1-1(a)**



**MA2-D1-1(b)**



**Figure 9.** Most probable CTP mechanism involving a three [MA2-D1-1(a)] or four [MA2-D1-1(b)] MA-unit live chain initiated by  $M_2^\bullet$ .

**Table 5.** Bond Length in Å, Activation Energy ( $E_a$ ), Enthalpy ( $\Delta H^\ddagger$ ), and Free Energy ( $\Delta G^\ddagger$ ) in kJ mol<sup>-1</sup>; Tunneling Factor ( $\kappa_w$  for Wigner Correction); and Frequency Factor ( $A$ ) and Rate Constant ( $k$ , without Tunneling; and  $k_w$ : with Tunneling) in M<sup>-1</sup> s<sup>-1</sup> by Considering the Radicals with Different Monomer Units for MA and EA, Using B3LYP/6-31G(*d,p*)

(C1–H2) Å	(C3–H2) Å	$E_a$	$\Delta H^\ddagger$	$\Delta G^\ddagger$	$\log A$	$k$	$\kappa_w$	$k_w$
MA2-D1-1 Three Monomer Units								
1.37	1.35	59	54	114	10.63	$1.70 \times 10^{-6}$	3.76	$6.39 \times 10^{-6}$
MA2-D1-1 Four Monomer Units								
1.39	1.36	56	51	118	7.56	$3.00 \times 10^{-7}$	3.86	$1.16 \times 10^{-6}$
EA2-D1-1 Three Monomer Units								
1.37	1.36	54	49	123	4.52	$3.80 \times 10^{-8}$	3.79	$1.44 \times 10^{-7}$

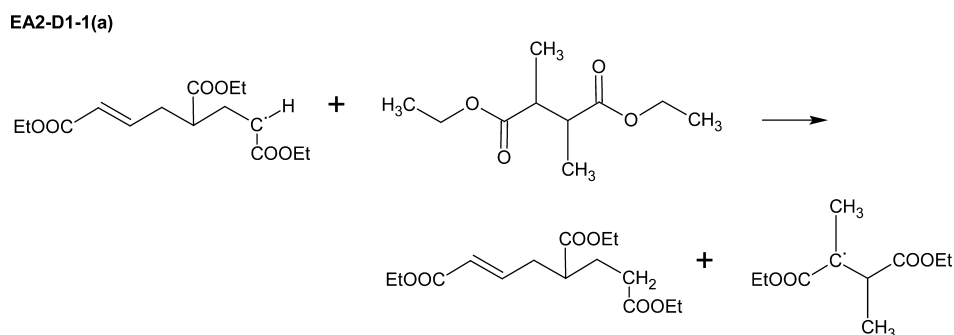


Figure 10. Most probable CTP mechanism involving a three EA-unit live chain initiated by  $M_2^\bullet$ .

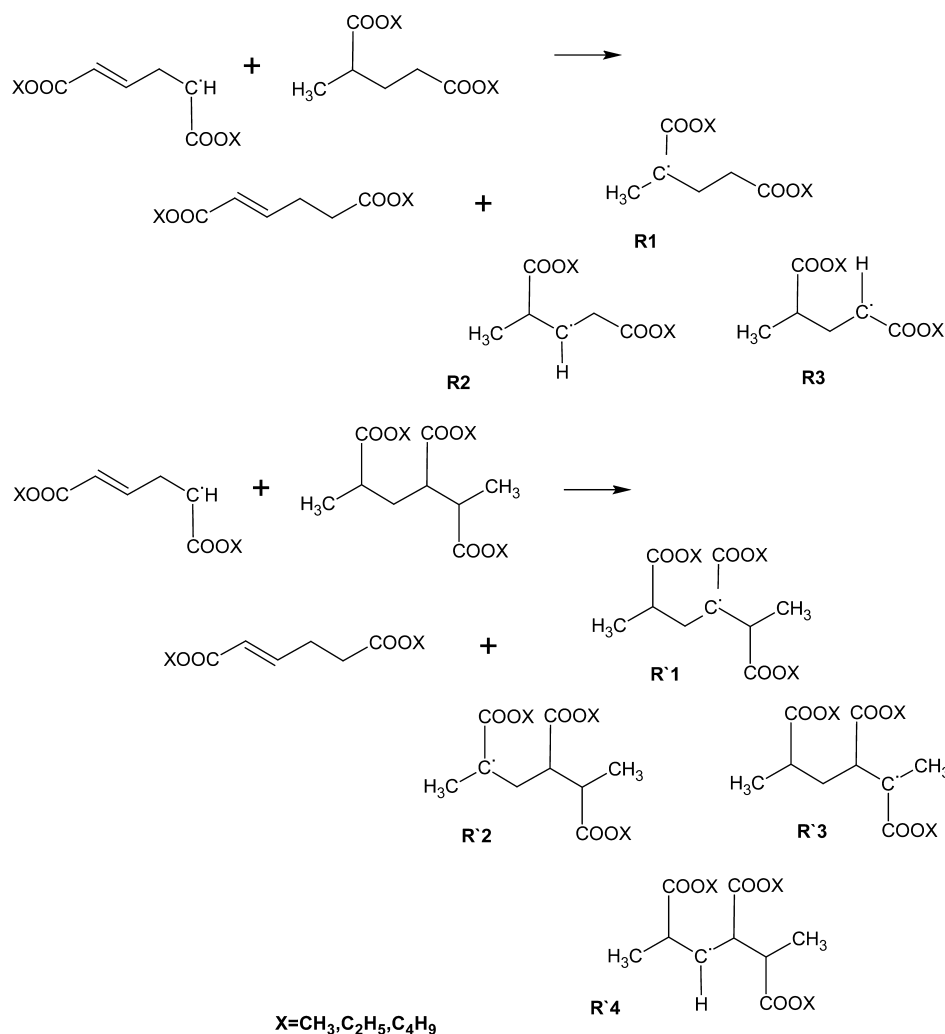


Figure 11. Possible chain transfer to the D2 and D3 dead polymers mechanisms for MA, EA, and *n*-BA;  $R_i$  ( $i = 1, 2,$  and  $3$ ) and  $R'_i$  ( $i = 1, 2, 3,$  and  $4$ ) are the radicals formed through the Y-D2- $i$  and Y-D3- $i$  mechanisms, respectively; Y = MA, EA, and *n*-BA.

Table 6. H–R Bond Dissociation Energies ( $\text{kJ mol}^{-1}$ ) for D2 and D3 Dead Polymers at 298 K, Using B3LYP/6-31G( $d,p$ )

H–R bond-dissociation energy						
Y-D2-1	Y-D2-2	Y-D2-3	Y-D3-1	Y-D3-2	Y-D3-3	Y-D3-4
363	417	387	357	364	366	405

The mechanism of CTP for EA (EA2-D1-1(a)) is explored as shown in Figure 10. In this mechanism the live chain has

three monomer units. The activation energy and rate constant of EA2-D1-1 (including two monomer units) mechanism do not change significantly, as the length of the live polymer chain increases (Table 5). This agrees with previous theoretical studies that the propagation rate constants of MA and MMA are insensitive to the chain length after the first propagating step.<sup>81</sup> Such chain-length insensitivity has also been reported for homotermination rate coefficients in free-radical polymerization of acrylates.<sup>117</sup> These findings indicate that it is appropriate to use a dimer (trimer) model system to study the chain transfer to polymer reaction.

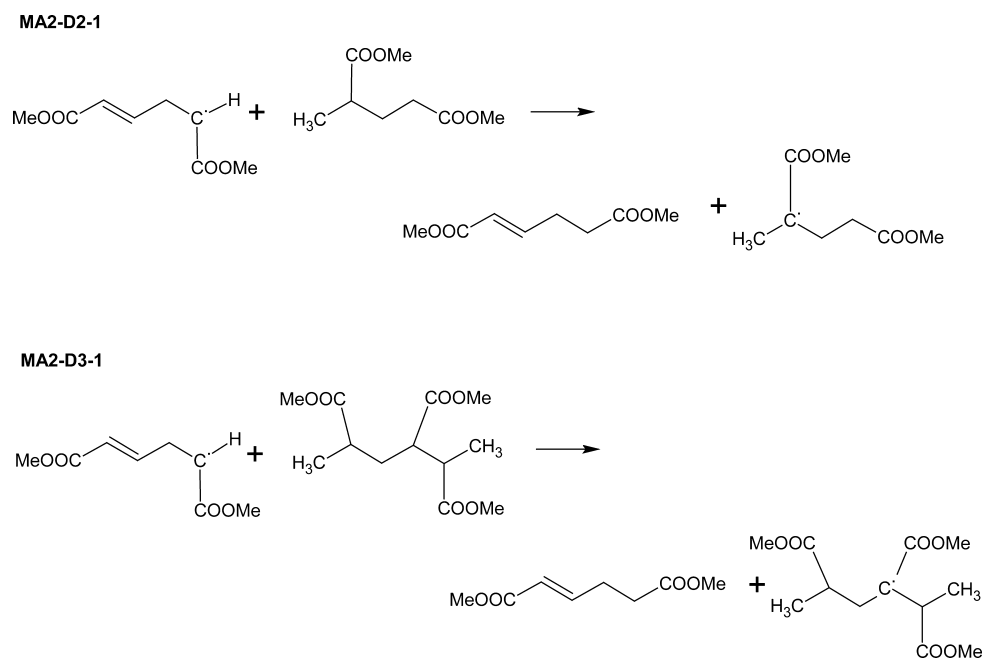


Figure 12. Most probable CTP mechanism involving a two MA-unit live chain initiated by  $M_2^\bullet$ .

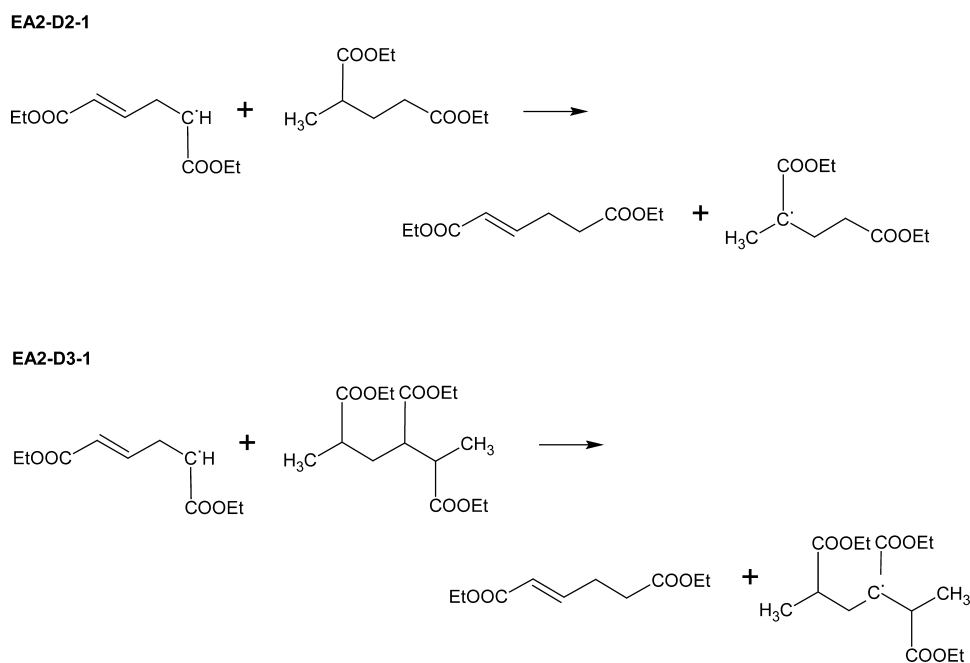


Figure 13. Most probable CTP mechanism involving a two EA-unit live chain initiated by  $M_2^\bullet$ .

**3.2. Chain Transfer to D2 and D3 Dead Polymers.** Live polymer chains can also abstract a hydrogen atom from these dead polymers (D2 and D3). B3LYP/6-31G(*d,p*) functional is used to calculate the bond-dissociation energies of hydrogen atoms in D2 and D3 dead polymers which are abstracted by a live polymer chain (Figure 11). The bond energies are reported in Table 6. These results indicate that those hydrogen atoms being abstracted via Y-D2-1 and Y-D3-1 mechanisms are the most labile ones for abstraction. The most probable mechanisms of chain transfer to D2 and D3 dead polymers are shown for MA (Figure 12), EA (Figure 13), and *n*-BA (Figure 14). Table 7 gives the kinetic parameters of these

mechanisms for MA, using B3LYP and M06-2X (6-31G(*d,p*), 6-311G(*d*), and 6-311G(*d,p*)) functionals. A comparison of these results with those obtained for chain transfer to D1 dead polymer of MA, using B3LYP functional, indicates that the rate constant of the MA2-D2-1 mechanism is about 3 orders of magnitude higher than that calculated for MA2-D1-1, and its energy barrier is lower by about 6 kJ/mol. Although using M06-2X functional shows the same difference in the rate constants of MA2-D1-1 and MA2-D2-1 (3 orders of magnitude), it results in a much lower difference in energy barriers. The geometries of transition-state structures of MA2-D2-1 and MA2-D3-1 mechanisms are shown in Figure 15.

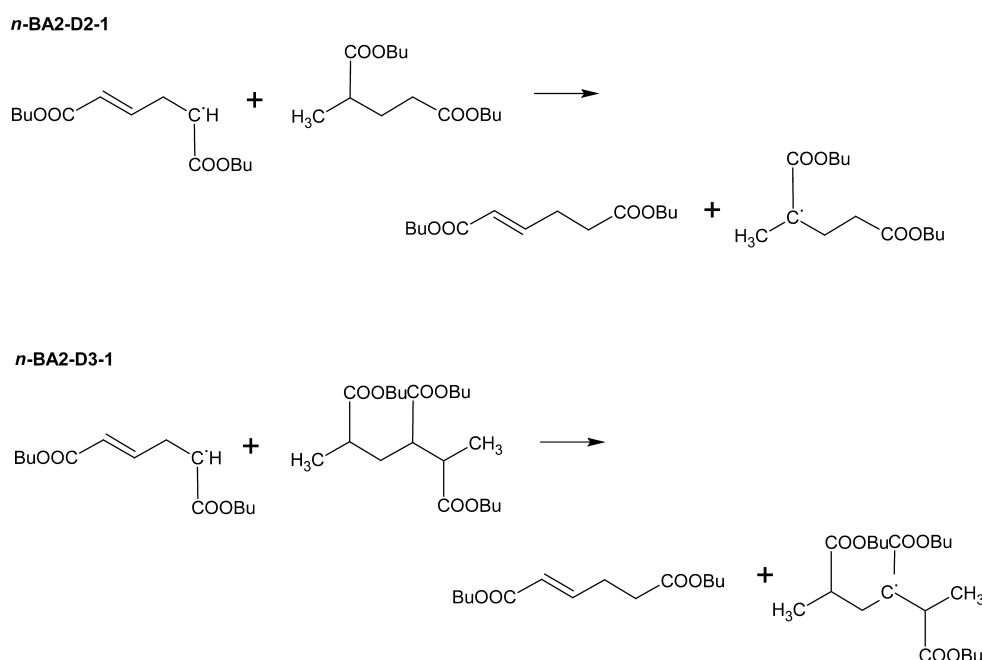


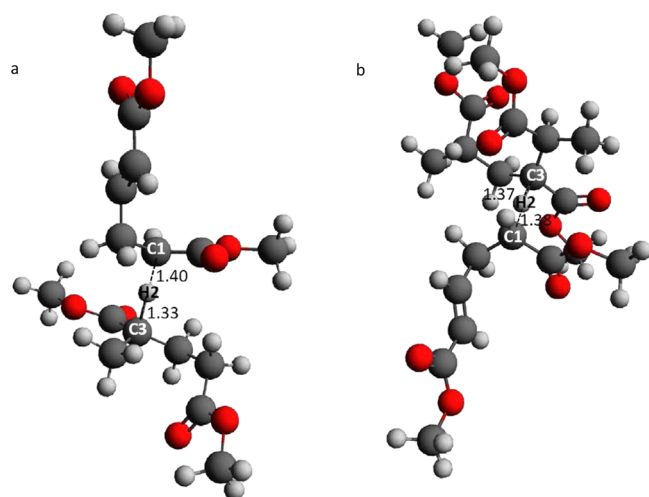
Figure 14. Most probable CTP mechanism involving a two *n*-BA-unit live chain initiated by  $M_2^\bullet$ .

Table 7. Activation Energy ( $E_a$ ), Enthalpy of Activation ( $\Delta H^\ddagger$ ), and Gibbs Free Energy of Activation ( $\Delta G^\ddagger$ ) in  $\text{kJ mol}^{-1}$ ; Tunneling Factor ( $\kappa_w$  for Wigner Correction); and Frequency Factor ( $A$ ) and Rate Constant ( $k$ , without Tunneling;  $k_w$ : with Tunneling) in  $\text{M}^{-1} \text{s}^{-1}$  for the MA2-D2-1 and MA2-D3-1 Mechanisms at 298 K; and Rate Constant without Tunneling at 413 K ( $k_{413}$ )

	B3LYP/6-31G(d,p)	B3LYP/6-311(d)	B3LYP/6-311G(d,p)	M06-2X/6-31G(d,p)	M06-2X/6-311(p)	M06-2X/6-311G(d,p)
Hydrogen Abstraction via MA2-D2-1						
$E_a$	49	56	53	27	30	28
$\Delta H^\ddagger$	44	51	48	22	25	23
$\Delta G^\ddagger$	92	97	95	67	72	71
$\log_e A$	15.31	15.74	15.73	16.38	15.65	15.53
$k$	$1.07 \times 10^{-2}$	$1.26 \times 10^{-3}$	$4.07 \times 10^{-3}$	$2.36 \times 10^2$	$3.69 \times 10^1$	$6.52 \times 10^1$
$\kappa_w$	3.44	3.68	3.66	2.98	3.11	2.97
$k_w$	$3.68 \times 10^{-2}$	$4.63 \times 10^{-3}$	$1.49 \times 10^{-2}$	$7.03 \times 10^2$	$1.15 \times 10^2$	$1.94 \times 10^2$
$k_{413}$	$4.3 \times 10^{-1}$	$5.3 \times 10^{-2}$	$2.2 \times 10^{-1}$	$5.9 \times 10^3$	$1.7 \times 10^3$	$2.1 \times 10^3$
Hydrogen Abstraction via MA2-D3-1						
$E_a$	62	69	66	23	26	24
$\Delta H^\ddagger$	57	64	61	18	21	19
$\Delta G^\ddagger$	112	118	116	86	88	88
$\log_e A$	12.32	12.78	12.34	7.47	7.51	6.58
$k$	$3.18 \times 10^{-6}$	$3.34 \times 10^{-7}$	$6.38 \times 10^{-7}$	$1.47 \times 10^{-1}$	$5.74 \times 10^{-2}$	$6.18 \times 10^{-2}$
$\kappa_w$	3.85	4.13	3.93	3.32	3.42	3.29
$k_w$	$1.22 \times 10^{-5}$	$1.38 \times 10^{-6}$	$2.51 \times 10^{-6}$	$4.88 \times 10^{-1}$	$1.96 \times 10^{-1}$	$2.03 \times 10^{-1}$
$k_{413}$	$2.3 \times 10^{-4}$	$1.9 \times 10^{-5}$	$3.2 \times 10^{-5}$	$6.0 \times 10^0$	$2.9 \times 10^0$	$3.3 \times 10^0$

We apply the B3LYP functional to explore the same mechanisms for EA (EA2-D2-1 and EA2-D3-1) and *n*-BA (*n*-BA2-D2-1 and *n*-BA2-D3-1). The geometries of the transition-state structures of EA2-D2-1 and EA2-D3-1 mechanisms are shown in Figure 16. The activation energies and rate constants of the most probable chain transfer to D2 and D3 dead polymers of EA and *n*-BA are provided in Table 8. These results indicate that the activation energies of EA2-D2-1 and *n*-BA2-D2-1 mechanisms are lower than those of EA2-D1-1, EA2-D3-1, *n*-BA2-D1-1, and *n*-BA2-D3-1 mechanisms. These studies point to the higher reactivity of D2 to undergo CTP reactions (relative to D1 and D3).

**3.3. Continuum Solvation Models: IEF-PCM and COSMO.** The solvent effects on the kinetics of the most likely CTP mechanisms identified with gas-phase calculations are studied using two different solvation models, IEF-PCM and COSMO, and in two types of solvents, *n*-butanol and *p*-xylene. As shown in Table 9, the application of IEF-PCM, using B3LYP and M06-2X functionals (6-31G(*d,p*) and 6-311G(*d,p*) basis sets), shows strong solvent effects on the activation energy and rate constant of CTP reactions of the alkyl acrylates in *n*-butanol but weakly affects those in *p*-xylene, compared to gas-phase values. The IEF-PCM-calculated activation energies in *n*-butanol are higher than those obtained via gas-phase



**Figure 15.** Transition state geometry for the MA2-D2-1 (a) and MA2-D3-1 (b) mechanisms.

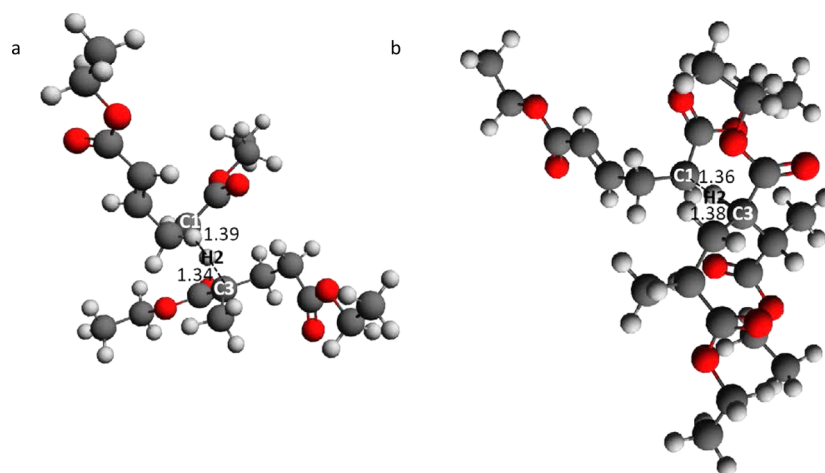
calculations, resulting in lower rate constants. IEF-PCM calculations are further carried out to study CTP mechanisms for EA and *n*-BA, using B3LYP/6-31G(d) and 6-31G(d,p) (Table 10). Again, the application of IEF-PCM shows strong solvent effects on the activation energies and rate constants of CTP reactions in *n*-butanol, while its impact on the kinetic

parameters of the reactions in *p*-xylene is negligible. Moreover, Tables 9 and 10 suggest that the effects that IEF-PCM predicts do not depend on the end substituent group. The reduction in the rate of the CTP reactions in *n*-butanol agrees with the “inhibiting effect” of *n*-butanol reported by Liang et al.,<sup>118</sup> who investigated the effect of *n*-butanol on the rate of intramolecular chain transfer to polymer reactions. They reported that *n*-butanol inhibits backbiting reactions and consequently reduces the rate of branching during the polymerization of *n*-BA and increases the average molecular weights of the polymer product.

However, as shown in Tables 9 and 10, the application of COSMO does not result in significant change of the (gas-phase-calculated) kinetic parameters of CTP reactions in *n*-butanol and *p*-xylene. The insignificant effects of COSMO on CTP reactions are in agreement with previous theoretical results reported for CTS reactions of acrylates<sup>83</sup> and propagation reactions of acrylonitrile and vinyl chloride.<sup>91</sup> On the basis of these results, we suggest that the IEF-PCM is a more appropriate solvation model for studying the free-radical polymerization of acrylates than COSMO.

#### 4. CONCLUDING REMARKS

The mechanisms of intermolecular CTP reactions in self-initiated high-temperature polymerization of alkyl acrylates were studied theoretically. The abstraction of a hydrogen atom



**Figure 16.** Transition state geometry for the EA2-D2-1 (a) and EA2-D3-1 (b) mechanisms.

**Table 8.** Activation Energy ( $E_a$ ), Enthalpy of Activation ( $\Delta H^\ddagger$ ), and Gibb's Free Energy of Activation ( $\Delta G^\ddagger$ ) in  $\text{kJ mol}^{-1}$ ; Tunneling Factor ( $\kappa_w$  for Wigner Correction); and Frequency Factor ( $A$ ) and Rate Constant ( $k$ , without Tunneling; and  $k_w$ : with Tunneling) in  $\text{M}^{-1} \text{s}^{-1}$  for the Most Probable Mechanisms of Chain Transfer to D2 and D3 Dead Polymers of EA and *n*-BA at 298 K

	B3LYP/6-31G(d)		B3LYP/6-31G(d,p)		B3LYP/6-31G(d)	
	EA2-D2-1	EA2-D3-1	EA2-D2-1	EA2-D3-1	<i>n</i> -BA2-D2-1	<i>n</i> -BA2-D3-1
$E_a$	52	63	49	60	49	60
$\Delta H^\ddagger$	47	58	44	55	44	55
$\Delta G^\ddagger$	98	111	95	108	102	115
$\log A$	13.21	12.53	14.19	13.56	11.19	10.5
$k$	$4.19 \times 10^{-4}$	$2.5 \times 10^{-6}$	$3.49 \times 10^{-3}$	$1.95 \times 10^{-5}$	$1.86 \times 10^{-4}$	$1.1 \times 10^{-6}$
$\kappa_w$	3.46	3.90	3.51	3.93	3.95	4.24
$k_w$	$1.45 \times 10^{-3}$	$9.75 \times 10^{-6}$	$1.22 \times 10^{-2}$	$7.66 \times 10^{-5}$	$7.35 \times 10^{-4}$	$4.66 \times 10^{-6}$
$k_{413}$	$5.3 \times 10^{-2}$	$1.1 \times 10^{-4}$	$4.8 \times 10^{-1}$	$3.1 \times 10^{-3}$	$2.6 \times 10^{-2}$	$6.3 \times 10^{-4}$

**Table 9.** Activation Energy ( $E_a$ ), Enthalpy of Activation ( $\Delta H^\ddagger$ ), and Gibb's Free Energy of Activation ( $\Delta G^\ddagger$ ) in  $\text{kJ mol}^{-1}$ ; and Frequency Factor ( $A$ ) and Rate Constant ( $k$ ) in  $\text{M}^{-1} \text{s}^{-1}$  for the Most Probable CTP Mechanisms for MA at 298 K, Calculated Using IEF-PCM and COSMO

	hydrogen abstraction via MA2-D2-1				hydrogen abstraction via MA2-D3-1			
	B3LYP 6-31G(d,p)	B3LYP 6-311G(d,p)	M06-2X 6-31G(d,p)	M06-2X 6-311G(d,p)	B3LYP 6-31G(d,p)	B3LYP 6-311G(d,p)	M06-2X 6-31G(d,p)	M06-2X 6-311G(d,p)
IEF-PCM								
<i>p</i> -xylene								
$E_a$	53	55	30	31	64	67	24	26
$\Delta H^\ddagger$	48	50	25	26	59	62	19	21
$\Delta G^\ddagger$	97	98	82	85	116	119	88	92
$\log_e A$	14.94	15.30	11.81	10.73	11.45	11.69	6.88	6.04
$k$	$1.55 \times 10^{-3}$	$1.01 \times 10^{-3}$	$7.4 \times 10^{-1}$	$1.68 \times 10^{-1}$	$5.69 \times 10^{-7}$	$2.16 \times 10^{-7}$	$6.04 \times 10^{-2}$	$1.16 \times 10^{-2}$
<i>n</i> -butanol								
$E_a$	56	59	34	36	70	75	31	33
$\Delta H^\ddagger$	51	54	29	31	65	70	26	28
$\Delta G^\ddagger$	105	104	87	92	125	128	98	102
$\log_e A$	13.08	14.21	11.09	9.88	10.49	11.09	5.44	4.84
$k$	$6.8 \times 10^{-5}$	$6.81 \times 10^{-5}$	$7.2 \times 10^{-2}$	$9.60 \times 10^{-3}$	$1.93 \times 10^{-8}$	$4.68 \times 10^{-9}$	$8.50 \times 10^{-4}$	$2.07 \times 10^{-4}$
COSMO								
<i>p</i> -xylene								
$E_a$	49	52	24	25	57	60	23	25
$\Delta H^\ddagger$	44	47	19	20	52	55	18	20
$\Delta G^\ddagger$	94	99	78	79	109	113	87	88
$\log_e A$	14.61	13.62	11.12	10.61	11.81	11.21	6.76	7.12
$k$	$5.37 \times 10^{-3}$	$6.29 \times 10^{-4}$	3.34	1.68	$1.38 \times 10^{-5}$	$2.25 \times 10^{-6}$	$7.2 \times 10^{-2}$	$5.1 \times 10^{-2}$
<i>n</i> -butanol								
$E_a$	50	51	24	25	56	59	23	24
$\Delta H^\ddagger$	45	46	19	20	51	54	18	19
$\Delta G^\ddagger$	95	97	78	79	107	111	87	86
$\log_e A$	14.62	13.86	11.12	10.13	11.93	11.57	6.76	7.72
$k$	$5.4 \times 10^{-3}$	$1.2 \times 10^{-3}$	3.34	1.56	$2.32 \times 10^{-5}$	$4.8 \times 10^{-6}$	$7.3 \times 10^{-2}$	$1.4 \times 10^{-1}$

**Table 10.** Activation Energy ( $E_a$ ), Enthalpy of Activation ( $\Delta H^\ddagger$ ), and Gibb's Free Energy of Activation ( $\Delta G^\ddagger$ ) in  $\text{kJ mol}^{-1}$ ; and Frequency Factor ( $A$ ) and Rate Constant ( $k$ ) in  $\text{M}^{-1} \text{s}^{-1}$  for the Most Probable CTP Mechanisms for EA and *n*-BA at 298 K, Calculated Using COSMO and IEF-PCM

	B3LYP/6-31G(d,p)		B3LYP/6-31G(d,p)		B3LYP/6-31G(d)	
	EA2-D2-1	EA2-D3-1	EA2-D2-1	EA2-D3-1	<i>n</i> -BA2-D2-1	<i>n</i> -BA2-D3-1
COSMO						
$E_a$	50	62	49	61	48	57
$\Delta H^\ddagger$	45	57	44	56	43	52
$\Delta G^\ddagger$	98	112	96	109	100	111
$\log_e A$	13.13	12.65	13.50	13.38	11.81	10.73
$k$	$8.7 \times 10^{-4}$	$4.25 \times 10^{-6}$	$1.87 \times 10^{-3}$	$1.31 \times 10^{-5}$	$5.20 \times 10^{-4}$	$4.66 \times 10^{-6}$
IEF-PCM						
$E_a$	60	70	56	69	57	65
$\Delta H^\ddagger$	55	65	52	64	52	60
$\Delta G^\ddagger$	113	125	111	125	115	125
$\log_e A$	11.09	10.61	10.73	10.01	9.17	8.32
$k$	$1.99 \times 10^{-6}$	$2.18 \times 10^{-8}$	$4.66 \times 10^{-6}$	$1.79 \times 10^{-8}$	$9.76 \times 10^{-7}$	$1.67 \times 10^{-8}$

from a tertiary carbon atom was found to be the most favorable CTP mechanism in alkyl acrylates. This study indicated that the monoradical  $M_2^\bullet$  is as reactive as  $M_1^\bullet$  in CTP reactions of methyl acrylate. Four different basis sets (6-31G(d), 6-31G(d,p), 6-311G(d), and 6-311G(d,p)) were applied to validate the calculated transition states and energy barriers. These basis sets predicted similar transition state geometries for the CTP mechanisms, activation energies with at most 10 kJ/mol difference, and rate constants with at most 2 orders of magnitude difference.

The end substituent groups of the monomers were found to have little effect on the energy barriers of the CTP reactions. The study indicated that tertiary hydrogens of dead polymers formed by disproportionation reactions are most likely to be transferred to live polymer chains in CTP reactions. The levels of theory applied in this study are accurate enough to predict the mechanistic pathways and transition state structures, but further investigation with higher levels of theory is recommended. While the application of IEF-PCM showed strong solvent effects on the

kinetic parameters of the CTP reactions of MA, EA, and *n*-BA in *n*-butanol, the application of COSMO showed no such remarkable effects.

## ■ ASSOCIATED CONTENT

### ■ Supporting Information

The transition state structure for the MA1-D1-1 mechanism (hydrogen atom abstraction from a tertiary carbon atom of a dead polymer chain initiated by  $M_1^\bullet$ ) is shown in Figure 1. The energy differences of the optimized reactants and products for all possible mechanisms of chain transfer to the D1 dead polymer for MA, EA and *n*-BA are given in Tables 1, 2, and 3. Figure 2 presents the geometries of the transition state structures for the most probable CTP mechanisms involving a three [MA2-D1-1(a)] or four [MA2-D1-1(b)] MA-unit and a three EA-unit live chain initiated by  $M_2^\bullet$ . This material is available free of charge via the Internet at <http://pubs.acs.org>.

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### Notes

The authors declare no competing financial interest.

## ■ ACKNOWLEDGMENTS

This material is based upon work partially supported by the National Science Foundation under Grants No. CBET-1160169 and CBET-1159736. Any opinions, findings, and conclusions or recommendations expressed in this material are those of the authors and do not necessarily reflect the views of the National Science Foundation. Acknowledgment is also made to the Donors of the American Chemical Society Petroleum Research Fund for partial support of this research. A.M.R. acknowledges the Department of Energy Office of Basic Energy Sciences Grant DE-FG02-07ER15920. S.L. acknowledges the National Science Foundation Grant No. CBET-1159736. Computational support was provided by the High-Performance Computing Modernization Office of the U.S. Department of Defense.

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