



# Shotgun Stock with Pistol Grip

## Installation Instructions

**PART# SPG0100**

(Fits: 12 Ga Mossberg 500/535/590/835, Remington 870, Winchester 1200/1300)

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### Stock Installation

**Point the shotgun in a safe direction and place the safety in the "on" position. Next, cycle the shotgun and carefully inspect the chamber to be sure the shotgun is unloaded.**

#### Step #1

Remove the existing recoil pad from your stock by unscrewing the two phillips head screws in the rear of the pad.



**Figure 1**

#### Step #2

Use a long flat head screwdriver or the appropriate socket with extension to remove the stock bolt from the inside of the opening in the rear of the stock.



**Figure 2**

#### Step #3

Select the correct receiver adapter for your shotgun. The Mossberg and Maverick require no adapters. The Remington/Norinco and Winchester adapters are marked.



**Figure 3**

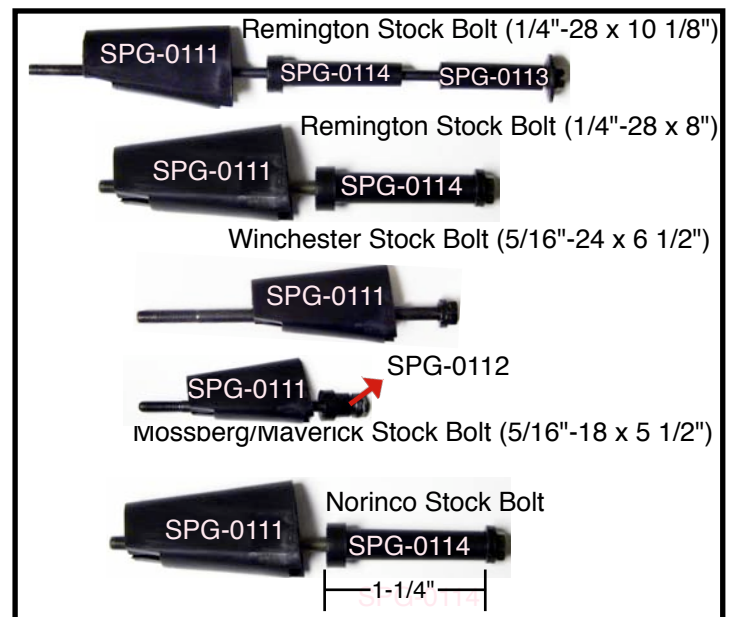
#### Step #4

Select the correct rear spacers. The Remington has 3 spacers for the long stock bolt and 2 spacers for the short stock bolt. The longer bolt requires both spacers. All shotguns use the platform spacer.

**Note:** Only use the original stock bolt from the wood or synthetic buttstock. If your shotgun has a pistol grip or other stock, you must purchase the stock bolt for your firearm.

**Note:** The Norinco 98 uses the original metric stock bolt and uses the platform spacer and Remington spacer SPG0114 cut to 1 1/4" length.

**Note:** All parts must be pushed together before inserting into the pistol grip buttstock.



**Figure 4**

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### Stock Installation

#### Step #5

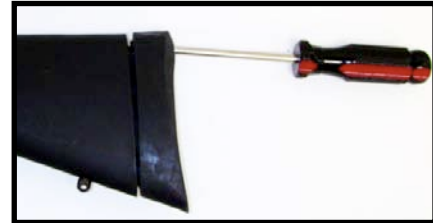
Place the correct adapter between the receiver and buttstock. Insert the stock bolt into the rear of the stock, through the adapter (if used) and into the receiver. Secure by tightening the stock bolt with a long flat head screwdriver or socket.



**Figure 5**

#### Step #6

Place the new recoil pad on the rear of the stock and secure with the two supplied #8 x 1 1/4" screws and tighten with a phillips head screwdriver.



**Figure 6**

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