

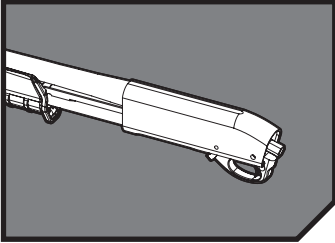


SGA™ STOCK INSTALLATION INSTRUCTIONS

⚠ WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.

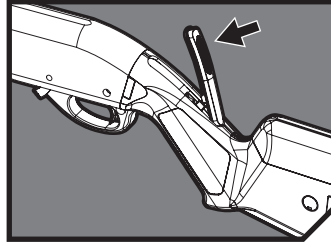
STEP 1: STOCK PREPARATION

Remove factory stock per manufacturer instructions.



STEP 3: INSTALL THUMB STRIP

Install *Thumb Strip* over *Receiver Bolt* by sliding end without the texture down into the butt end of the thumb strip groove, and then push into place, working from the bottom up toward the receiver.

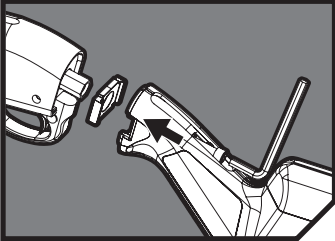


STEP 2: INSTALL SGA 870 STOCK

Align *Receiver Plate* on stock, and then align *Stock* on receiver with *plate* in between.

Install bolt and tighten using the included 3/16" hex key.

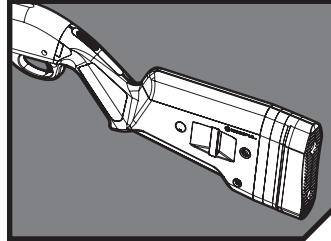
Caution: Do not over tighten. Over tightening can cause damage to the Stock, Plate, or Receiver.



STEP 4: VERIFY INSTALL

Perform final inspection including function test to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at www.magpul.com.

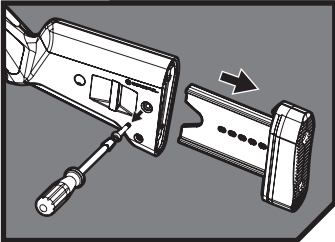
Note: Always test fire your weapon before using it in an operational environment.



LENGTH OF PULL ADJUSTMENT

STEP 1: LENGTH OF PULL ADJUSTMENT

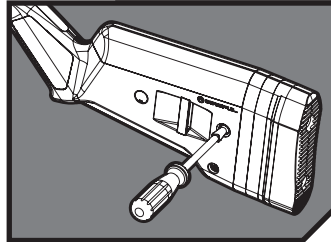
Remove the *Butt-Pad Slider* by loosening the *Slotted Head Slider Screw* and removing. The *slider* can then be pulled out of the back of the stock.



STEP 3: LENGTH OF PULL ADJUSTMENT

Re-install *Butt-Pad Slider* by sliding back into *Stock*, with slot on front of *LOP Spacer* or *Butt-Pad Slider* fitting into slot on rear of *Cheek Riser*. While applying pressure to *Butt-Pad*, re-install *Slider Screw* and tighten with screwdriver.

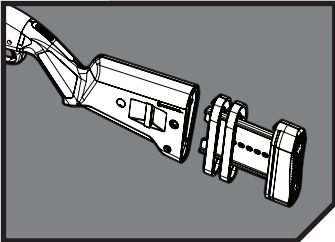
Caution: Do not over tighten. Over tightening can cause damage to the Stock or Slider.



STEP 2: LENGTH OF PULL ADJUSTMENT

Add 1/2" *LOP Spacers* onto the *Butt-Pad Slider*. *Spacers* nest into each other with the open end toward the *Butt-Pad*. Up to 4 *Spacers* can be installed to achieve desired LOP. No more than 4 *LOP Spacers* for a total length of 2 extra inches can be used.

Warning: DO NOT use with *Butt-Pad Slider* extended without *LOP Spacers* between *slider* and *stock*, as damage to *stock* can result.



STEP 4: VERIFY INSTALL

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