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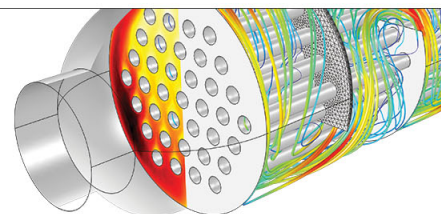
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Vortex magnetic field sensor based on ring-type magnetoelastic laminate

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It has been found that ring-type magnetoelastic laminate composites of circumferentially magnetized magnetostrictive TERFENOL-D and a circumferentially poled piezoelectric Pb(Zr,Ti)O₃ have high sensitivity to a vortex magnetic field. At room temperature, an induced output voltage from this ring laminate exhibited a near-linear response to an alternating current (ac) vortex magnetic field H_{ac} over a wide magnetic field range of $10^{-9} < H_{ac} < 10^{-3}$ T at frequencies between sub-Hz and kHz. © 2004 American Institute of Physics. [DOI: 10.1063/1.1791732]

The magnetoelastic (ME) effect¹ in materials which are simultaneously ferromagnetic and ferroelectric has been a research topic in recent years, due to potential energy transduction between magnetic and electrical forms. ME materials of single phase, multiple phases, and laminate composites have been reported.²⁻¹⁶ It is known that piezoelectric/magnetostrictive composites have better ME properties than single-phase materials.²⁻¹⁶ Previous investigations have focused on ME laminates whose piezoelectric/magnetostrictive layers are some simple configurations of disk, square, or rectangular shapes. These geometries are only suitable for detection of magnetic fields of constant direction. However, in many situations, there is a need to detect ac rotating or vortex magnetic fields, excited by wires carrying current I , such as in power integrated circuits^{17,18} and superconducting films.¹⁹

In this investigation, a ring-type ME composite is proposed for vortex magnetic field detection. A ring laminate was made from a Pb(Zr,Ti)O₃(PZT) piezoelectric ring layer (with $m=4$ segments) laminated between two TERFENOL-D (Tb_{1-x}Dy_xFe_{2-y}) ring layers, as illustrated in Fig. 1. The outer/inter diameters of the rings can be from 3 mm/1 mm to 25 mm/12 mm, depending upon the wire diameter carrying the ac current I . Our ring configuration consisted of circumferentially magnetized TERFENOL-D ring layers and a circumferentially poled piezoelectric ring layer—a C-C ME laminate composite. This configuration intensifies the principle strain/vibration in the circumferential direction of the ring laminate under a vortex magnetic field drive. Our configuration is significantly different than previous ones.²⁻¹⁶

In a C-C laminate, because the piezomagnetic and piezoelectric layers are mutually coupled via strain $S(z)$ and stress $T(z)$, application of an ac vortex magnetic field H_{ac} along the circumferential direction of the magnetostrictive ring layers puts the piezoelectric one into forced oscillation along the same direction. This excites a radial symmetric vibration mode in the piezoelectric, generating a voltage across each segment of the piezoelectric ring layer, via the longitudinal piezoelectric constant $d_{33,p}$. In analysis, we used an equation of motion to couple the magnetostrictive and piezoelectric constitutive relations. By applying Newton's second law of motion to the ring laminate and finding analogous electrical parameters,^{20,21} a magnetoelastoelectric

equivalent circuit (applicable at low frequencies of $f \ll f_0$, where f_0 is the free angular resonance frequency of the laminate) was found, as shown in Fig. 2. The induced ME voltage as a function of an applied ac vortex magnetic field H_{ac} for the C-C laminate is

$$V_{ME}^{C-C} = \beta \frac{\varphi_m \varphi_p^2}{mC_0 M f_0^2 + \varphi_p^2} H_{ac}, \quad (1)$$

where $\beta(V/N)$ is a ratio constant related to dc magnetic bias applied to the ring; φ_m and φ_p are the magnetoelastic and elastoelastic coupling factors, respectively; C_0 is the clamped capacitance of each segment in the piezoelectric ring; and M is the inertial mass of the ring laminate. Equation (1) predicts that V_{ME}^{C-C} should be a linear function of H_{ac} and that it should be proportional to both the magnetoelastic and elastoelastic coupling factors.

The ME voltage induced across the PZT ring layer was measured over a broad magnetic field amplitude of $10^{-9} < H_{ac} < 10^{-3}$ T in the frequency range of 0.5 Hz to 2 kHz using a charge amplifier (Kistler Charge Meter, 5015, for preamplifying) and a lock-in amplifier (model SR850 DSP, for ME signal frequency following). A thin long-

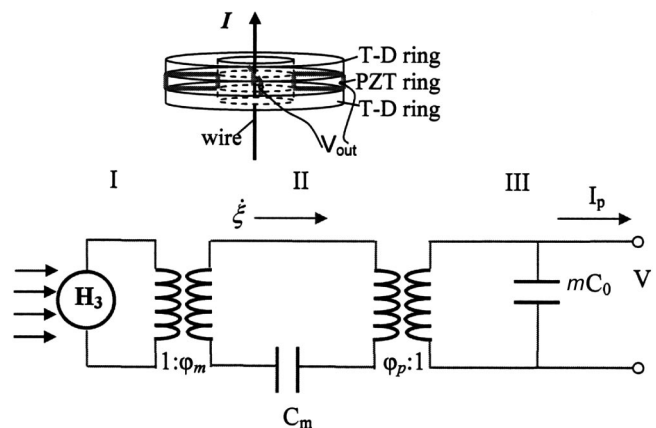


FIG. 1. Vortex magnetic field sensor and its magnetoelastoelectric equivalent circuit at low frequency ($f \ll f_0$), where I is the magnetic section, II the mechanical section, and III the electric section; $\varphi_m = (4\pi A_m d_{33,m})/a s_{33}^H$ is the magnetoelastic coupling factor; $\varphi_p = (m A_p d_{33,p})/a s_{33}^E$ is the elastoelastic coupling factor; and $C_0 = (1 - k_{33p}^2)(w t_p \epsilon_{33}^T / 2\pi a / m)$, is the clamped capacitance of each segment in the piezoelectric ring layer; and $C_m = 1/M\omega_0^2$ is the mechanical compliance of the ring laminate. The vortex magnetic field is excited by a straight wire that is inserted in center of the ring sensor and carrying a current I .

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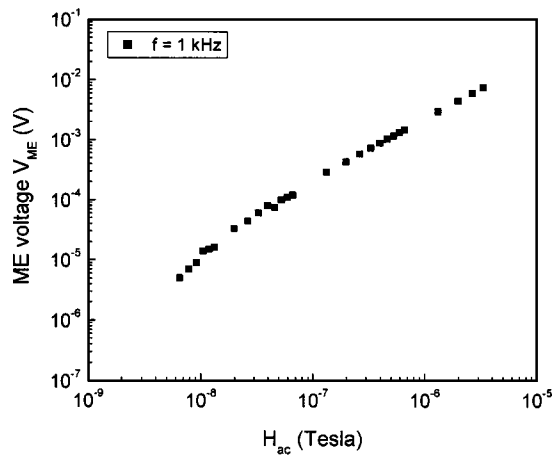


FIG. 2. Induced ME voltage as a function of magnetic field from $10^{-9} < H_{ac} < 10^{-5}$ T.

straight wire was inserted at the center of the $C-C$ ring, which generates a small ac vortex magnetic field H_{ac} , via an input ac current I

$$H_{ac} = \frac{I}{2\pi a}, \quad (2)$$

where a is mean radial of the $C-C$ ring. Figure 2 shows the measured ME voltage as a function of H_{ac} in the magnetic field range of $10^{-9} < H_{ac} < 10^{-5}$ T at a drive frequency of 1 kHz. The induced ME voltage of the $C-C$ ring was found to be a linear function of H_{ac} over this range, as predicted by Eq. (1). The ME voltage was also found to depend on dc magnetic bias H_{dc} , reflecting the dc-biased piezomagnetic behavior of TERFENOL-D,²¹ which is maximum near the inflection point of the quadratic strain-magnetic field ($\epsilon-H$) curve. These measurements were performed at ambient conditions, without magnetic shielding. The results unambiguously demonstrate that the $C-C$ ring laminate has a high sensitivity to small ac vortex magnetic field variations.

The ME voltage was then measured over a magnetic field frequency range of 0.5 Hz to 2 kHz at a constant magnetic field amplitude of $H_{ac}=1$ Oe, as shown in Fig. 3. In Fig. 3, the induced ME voltage can be seen to have an excellent flat response to H_{ac} in the frequency range of sub-Hz to kHz. The maximum ME voltage using a drive of H_{ac}

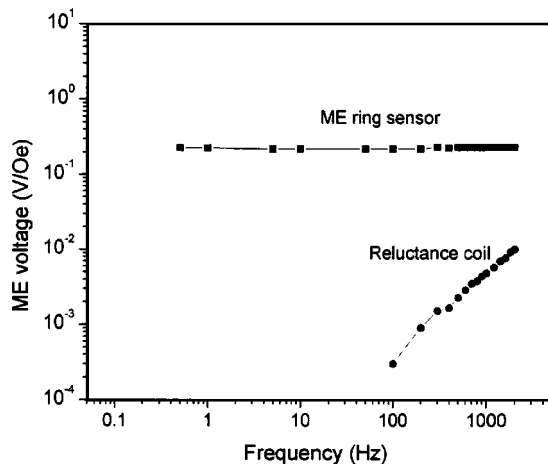


FIG. 3. Induced ME voltage as a function of the ac vortex magnetic field frequency from 0.5 Hz to 2 kHz.

$= 1$ Oe amplitude was ~ 260 mV, under a magnetic bias of $H_{dc}=500$ Oe. This sensitivity is much higher than that of other types of magnetic field sensors.¹²

As a comparison, a toroidal-type variable reluctance coil with $N=100$ turns was also used to detect the ac vortex magnetic field. Figure 3 shows that the induced voltage from a reluctance coil sensor is much smaller (by a factor of 0.1 to 0.01 times) than that of our $C-C$ ME ring sensor. Also, for the reluctance coil, the induced voltage was strongly dependent on the operational frequency. For $f=100$ Hz, the flux change rate passing through the coil is so small that the signal detected by the coil disappears into the noise floor. Another alternative vortex sensor is a Hall device; however, its sensitivity is quite low.¹⁹

Our miniature ring laminate of TERFENOL-D and $\text{Pb}(\text{Zr},\text{Ti})\text{O}_3$, driven in a $C-C$ mode, has a high sensitivity of 10^{-9} T to a vortex magnetic field. We believe that this sensitivity limit can be enhanced to $10^{-11} \sim 10^{-12}$ T after materials and assembly techniques are improved. This is a significant achievement for a totally passive ($\sim 0 \mu\text{W}$ power consumed) and compact vortex magnetic field sensor that has an output voltage linearly proportional to H_{ac} . It offers opportunities in sensitive vortex magnetic field sensing over wide amplitude and frequency ranges. In particular, our $C-C$ ME sensor has significant potential as an electric current sensing device for power electronic modules. This is because of its advantage of being nonpower consuming (passive) and noncontact; furthermore, by miniaturizing the device to ≤ 5 mm in diameter, the upper limit of the operational frequency range can be increased to hundreds of kHz, suitable for high power conditions.

In summary, a vortex magnetic field sensor based on a miniature ring-type ME composite of a $\text{Pb}(\text{Zr},\text{Ti})\text{O}_3$ layer laminated between two TERFENOL-D layers operated in a $C-C$ mode was developed. The results demonstrate: (i) a giant ME voltage of >260 mV for a $H_{ac}=1$ Oe; (ii) a high magnetic field sensitivity of $<10^{-9}$ T, which has potential for $10^{-11} \sim 10^{-12}$ T resolution; and (iii) a linear ME voltage response to changes in ac vortex magnetic field over a range of $10^{-9} < H_{ac} < 10^{-3}$ T in the frequency range of sub-Hz to kHz.

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