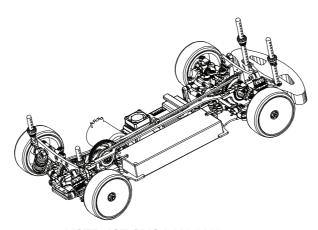
### COMPETITION GRADE HIGH PERFORMANCE RADIO CONTROL RACING CAR CHASSIS KIT





INSTRUCTIONS MANUAL





### Thank you for purchasing VBC Racing product.

#### Things that we should remind you.

This VBC Racing kit is a high performance, racing grade car kit intended for experienced racers. The kit compose of VBC formulated composite materials, top quality full carbon fiber chassis and high grade 7075 material which will give you a competitive edge over the others.

Novice racer should seek advice from more experienced racer before assembly.

Always keep this instruction manual handy at all times for quick reference even after completing the assembly.

#### Before your assembly, sand the chassis edges.

Sand the chassis edges with #600 sand paper and apply CA glue to the edges and counter sink holes.

#### Need help or support.

If you need help or you would like to leave us a comment, please email to our support team: support@vbc-racing.com or visit our web site www.vbcracing.com











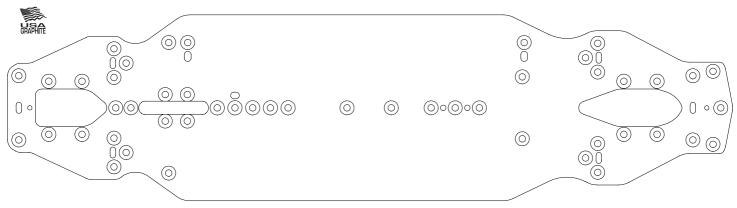


### Graphite Edges Protection Procedure



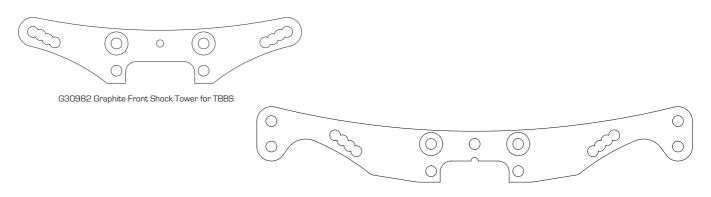
\*Not included in this kit

Sand the chassis edges with #600 sand paper(not included) and apply CA glue(not included) to the edges of the chassis.



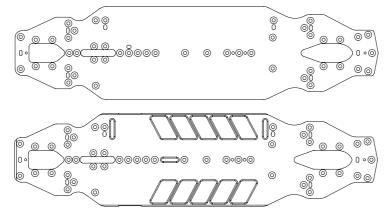
31522 WildFireD10 Standard Graphite Chassis

Sand the below graphite edges with #600 sand paper and apply CA glue to the edges.



31640 WildFireD10 Rear Shock Tower

Before you start assembling, choose one of the 2 options to suit your track needs. You can always experimenting from different chassis to best suit your driving style.



2.25mm Graphite chassis for general setup suitable for Medium to Low traction tracks

Aluminium chassis for agreesive setup suitable for High to Very High traction tracks

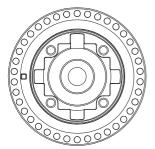
Rear Gear Diff Left Side

Lightweight Diff Ourdrive

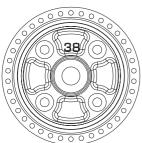




### Rear Gear Diff Assembly



Gear Diff Housing A-03-VBC-0016 x 1



Gear Diff Pully 38T A-03-VBC-0017 x 1



Diff Gear A-03-VBC-0019 x 2



Lightweight Gear Differential Cup BO2-P30888 x 2



10 x 15 Ball Bearing C-02-BB-1510-P x 2



15 x 0.3 Shim B-02-VBC-0077 x 2



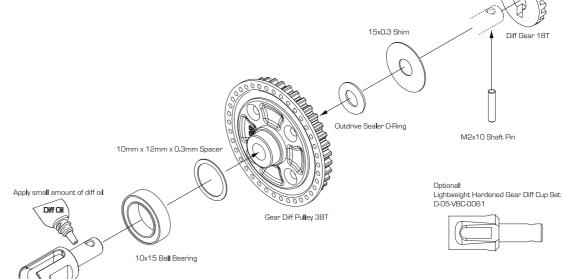
M2 x 10 Shaft Pin B-02-VBC-0020 x 2

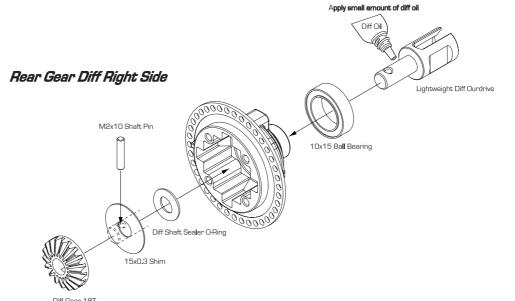


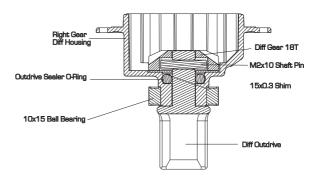
Diff Shaft Sealer O-Ring B-03-VBC-0008 x 2



10mm x 12mm x 0.3mm Spacer C-02-P30914 x 1







Rear Gear Diff Right Side Assembly Cross Section





### Rear Gear Diff Assembly Continue





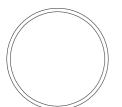
Diff Gear 10T A-03-VBC-0018 x 4



9.5x0.2mm Shim B-02-VBC-0078 x 4



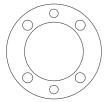
M2.6x10 Flathead Screw C-02-SC-F2.6x10 x 4



Diff Housing Sealer O-Ring B-03-VBC-0005 x 1



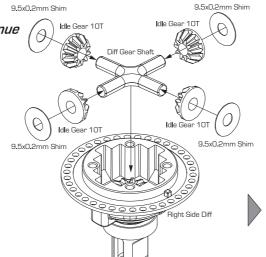
Belt Tension Adjuster Ring A-03-VBC-0047 x 2

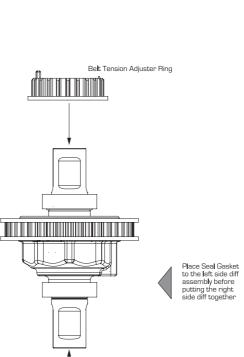


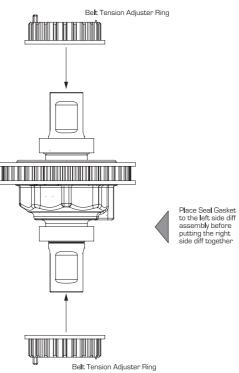
Seal Gasket B-03-VBC-0004 x 1

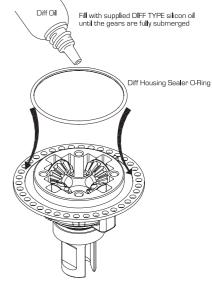


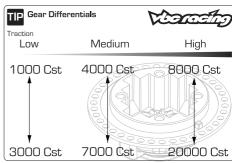
Diff Gear Shaft A-03-VBC-0020 x 1

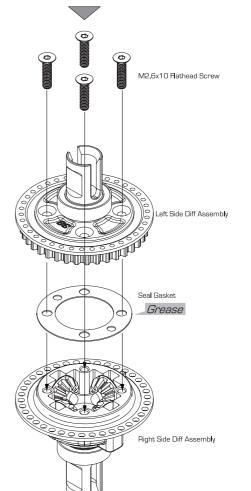






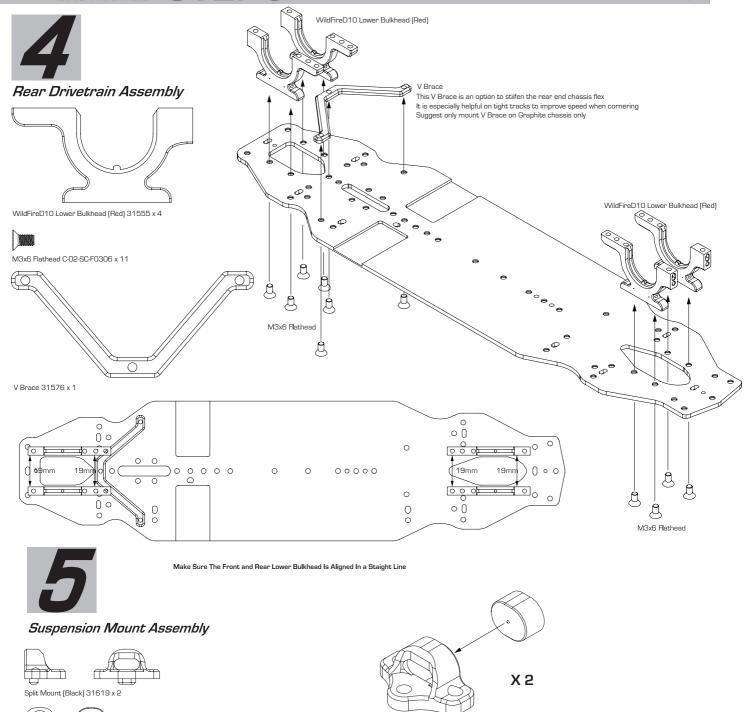


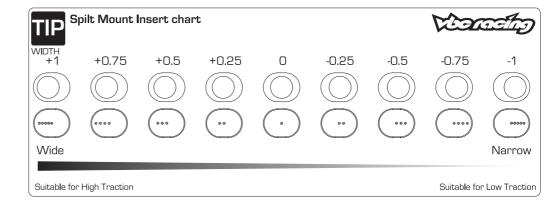




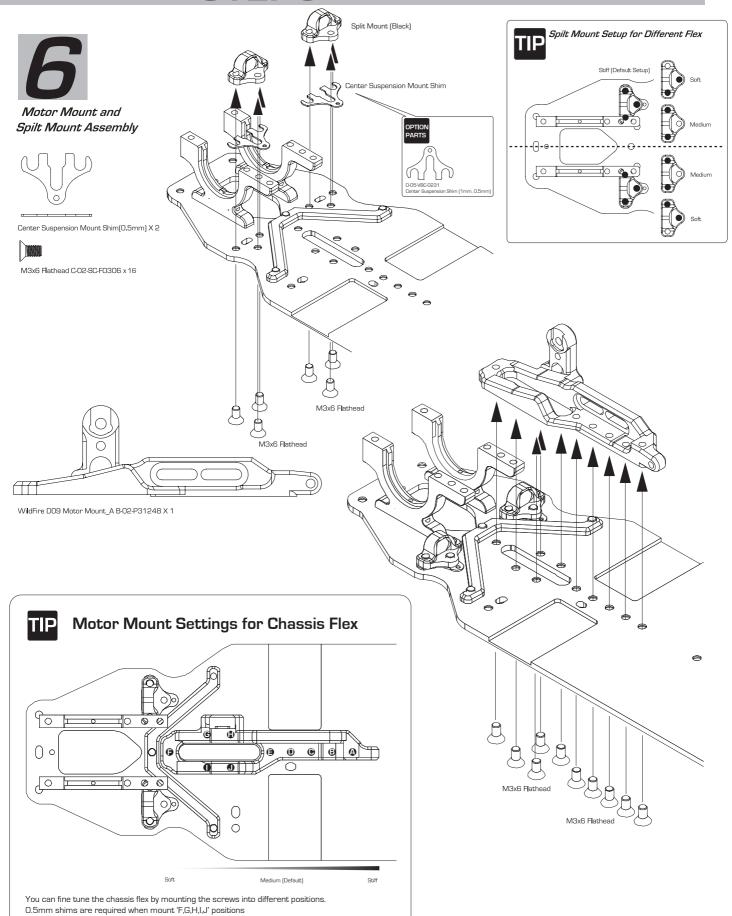








Suspension Mount Composite Insert 1 303110424 X 2







### Steering System Assembly



4.9mm Ball Connector 6mm 31517 x 2



5x8 Ball Bearing C-02-BB-0805-B x 4



3x6 Ball Bearing C-02-BB-0603 x 2



4.9mm Ball Connector 8mm 31518 x 1

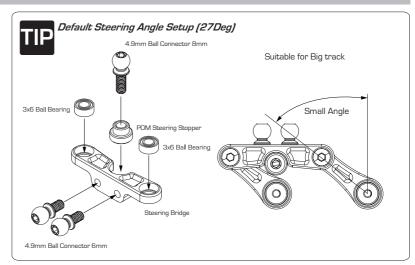


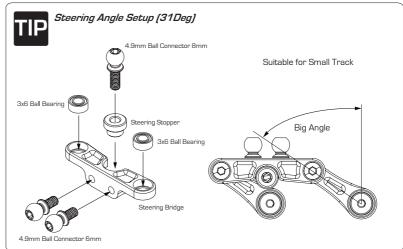


POM Steering Stopper 31639 x



Steering Bridge (Red) 31622 x 1





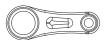




M3x6 Roundhead C-02-SC-R0306 x 6



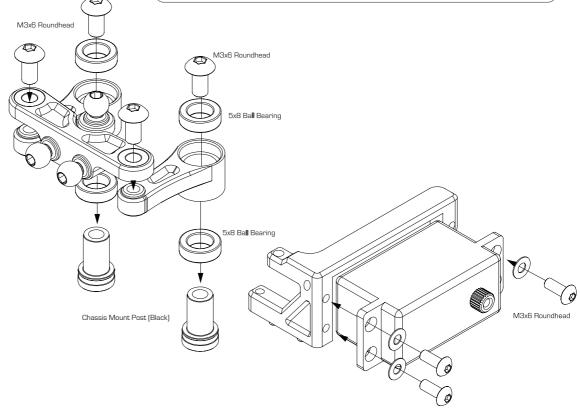
WildFireD10 Servo Mount 31563 x



Steering Arm (Red) 31621 x 2



Chassis Mount Post (Black) 31623 x 2



M3x6 Roundhead



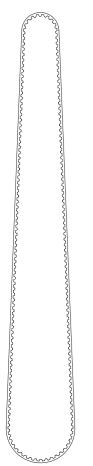




### Steering System Assembly



M3x6 Flathead C-02-SC-F0306 x 5



Front Belt B-03-VBC-3001 x 1



M3x42mm Turnbuckle (Black) 31624 x 2



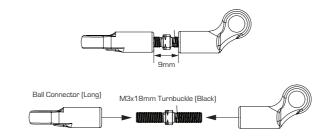
M3x18mm Turnbuckle (Black) 31625 x 1

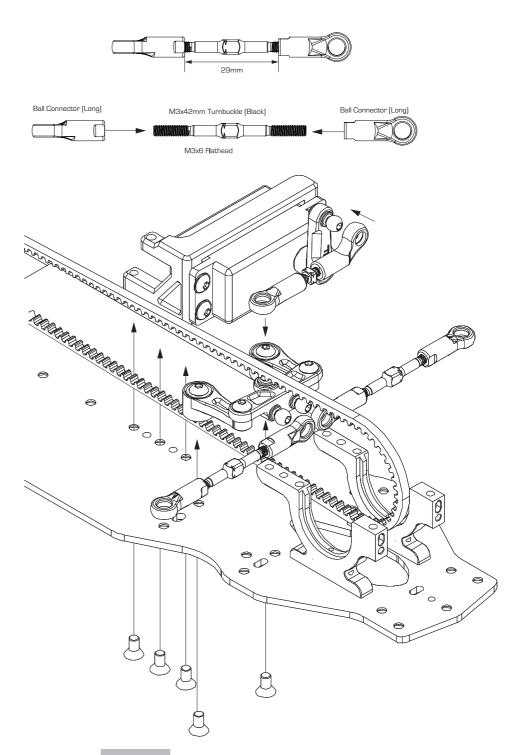


Ball Connector (Long) 31478 x 5

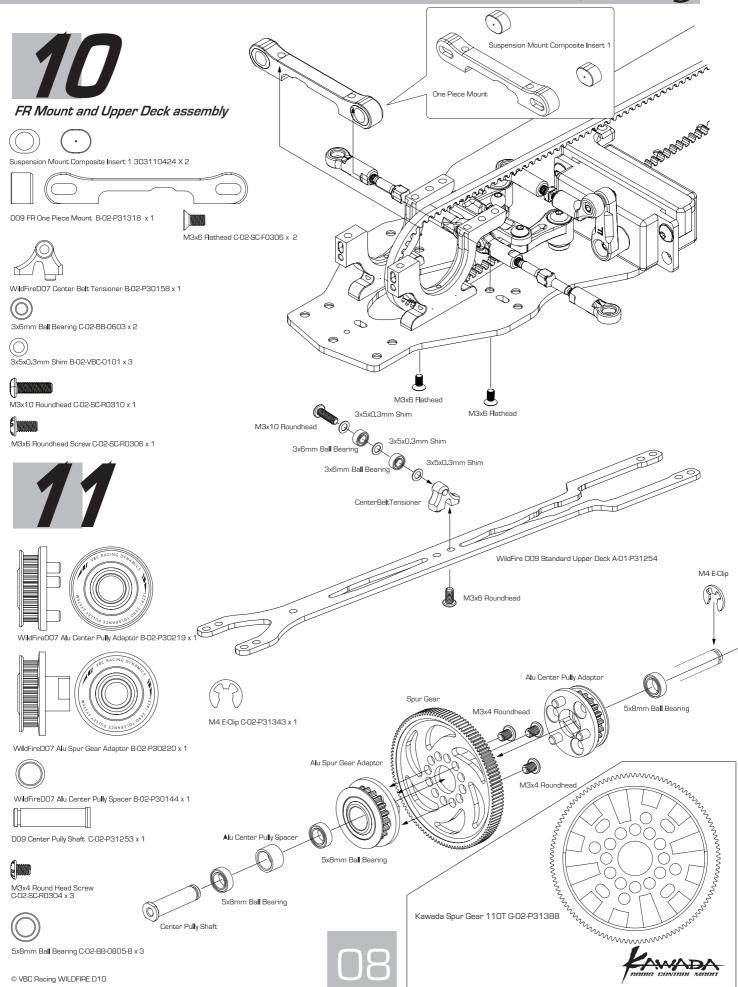


Ball Connector for Servo 31481 x 1

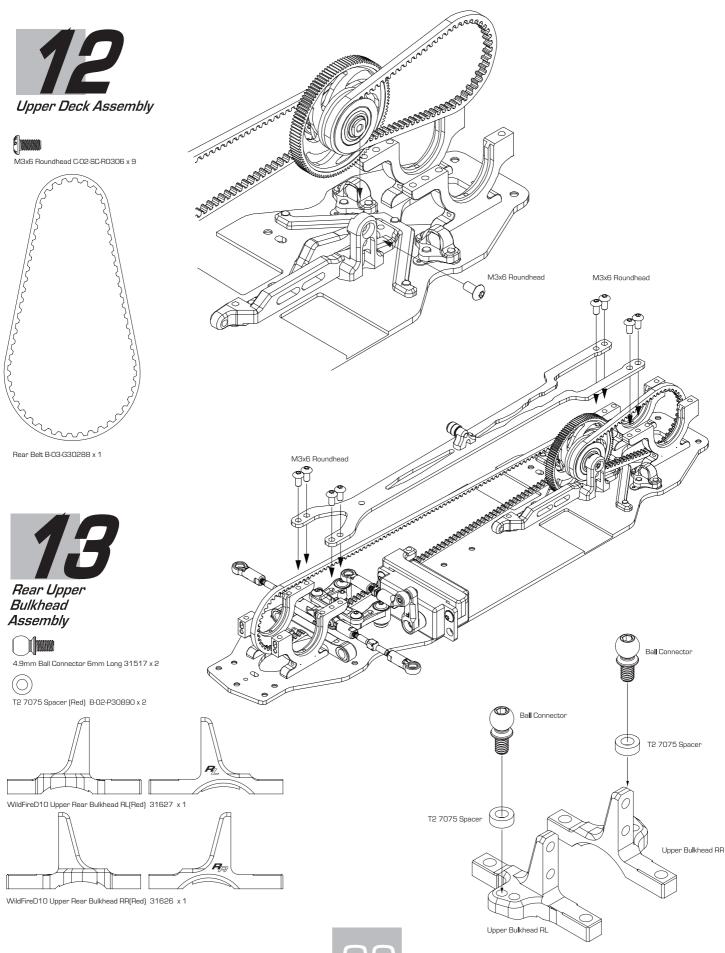












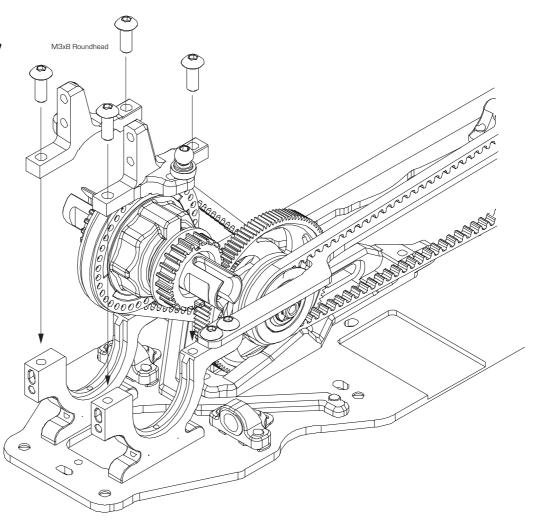


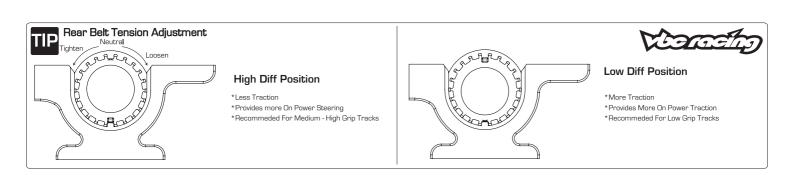


Install Rear Drivetrain



M3x8 Roundhead C-02-SC-R0308 x 4

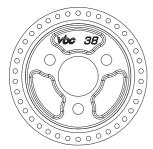




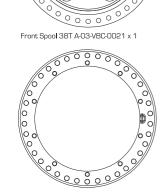




### Front Drive Train Assembly - Spool Assembly



Front Spool 38T A-03-VBC-0021 x 1



Pulley Belt Guide A-03-VBC-0022 x 1



7075 Aluminium Lightweight Spool Shaft B-02-G30391



WildFire Lightweight Hard Treated 7075-T6 Spool OutDrive B-02-G31460 x 2



Belt Tension Adjuster Ring A-03-VBC-0047x 2



10x15 Ball Bearing C-02-BB-1510-P x 2



M3x12 Flathead C-02-SC-F0312 x 2

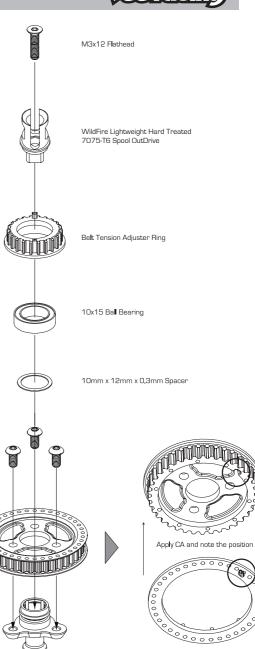


M3x6 Roundhead C-02-SC-R0306 x 3



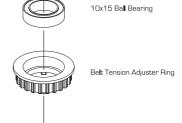
10mm x 12mm x 0.3mm Spacer C-02-P30914 x 1

© VBC Racing WILDFIRE D10



7075 Aluminium Lightweight Spool Shaft

M3x6 Roundhead



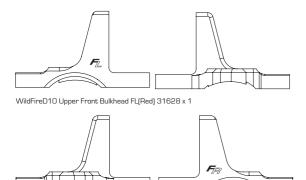






# 16

### Assemble Front Upper Bulkhead



WildFireD10 Upper Front Bulkhead FR(Red) 31629 x 1



4.9mm Ball Connector 6mm Long 31517 x 2



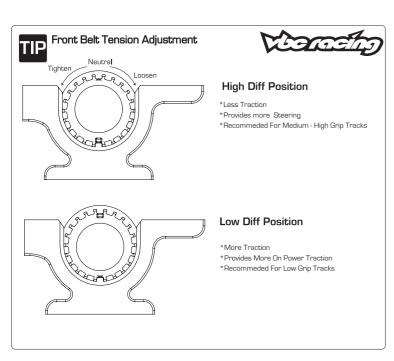
Install Front Drivetrain

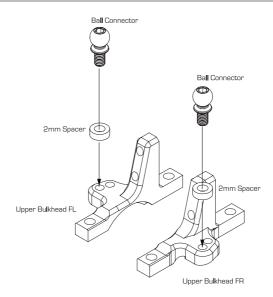


T2 7075 Spacer (Red) B-02-P30890 x 2

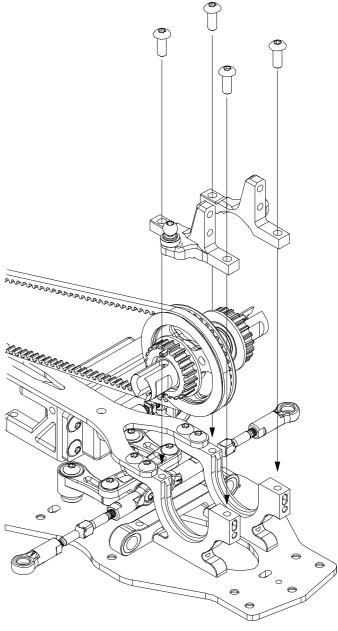


M3x8 Roundhead C-02-SC-R0308 x 4





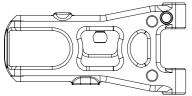
M3x8 Roundhead





# 18

### Rear Suspension Arm Assembly



Graphite Composite X2 Suspension Arm Red 34186 x 2

<u></u>

Graphite Composite X2 Susoension Arn Insert Red 31502 x 4  $\,$ 

T2 7075 Spacer (Red) B-02-P30890 x 2

T1 7075 Spacer (Red) B-02-P30891 x 4

Suspension Arm Pin B-02-VBC-0029 x 2

Arm Pin Pivot Ball B-02-VBC-0035 x 4



4.9mm Ball Connector 6mm Long 31517 x 2



Ball Connector B-02-VBC-0045 x 2



M3x10 Set Screw C-02-SC-SS-0310 x 2



Suspension Mount RR(Black) 31632 x 1



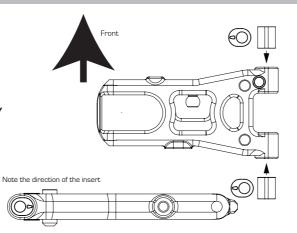
M4x10 Set Screw C-02-SC-SS-0410 x 2



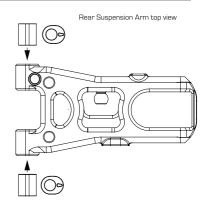
M3x6 Flat Head Screw C-02-SC-F0306 x 2

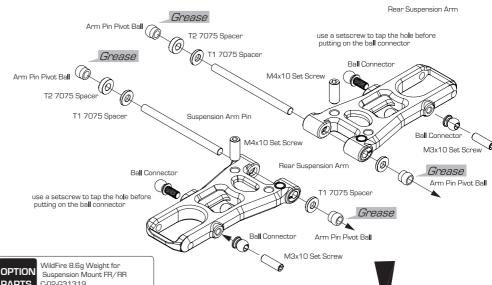


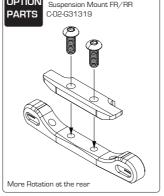
Suspension Mount Composite Insert 5 A-03-P30949 x 2



Insert M4x10 Set Screw from the top of the suspension arm for adjusting down stop. Initial setting is 1.8mm measuring from the bottom part of the arm for both sides.



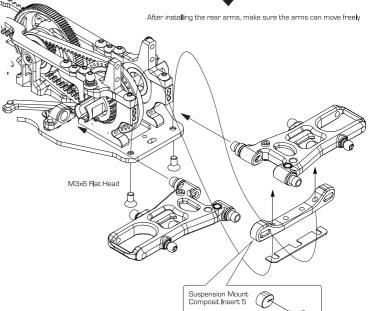




TIP	Su	sper	nsion	Moui	nt Ins	ert C	hart			المثاع	ash.
Composite			Narrow	RF ( Spilt Mount)							
Insert		ert	5	4	3	2	1	2	3	4	
λ(	)	5	2	1.75	1.5	1.25	1	0.75	0.5	0.25	
۲	¥	1	225	0	1 75	15	1 25	1	0.75	05	nο

Narrov	Mount )	כ	_	1./	1.0	ا.د		0.70	Ů.J	ט.בט	U
		4	2.25	2	1.75	1.5	1.25	1	0.75	0.5	0.25
		3	2.5	2.25	2	1.75	1.5	1.25	1	0.75	0.5
	Suspension I	2	2.75	2.5	2.25	2	1.75	1.5	1.25	1	0.75
		1	3	2.75	2.5	2.25	2	1.75	1.5	1.25	1
		2	3.25	3	2.75	2.5	2.25	2	1.75	1.5	1.25
Wide	RR (Su	3	3.5	3.25	3	2.75	2.5	2.25	2	1.75	1.5
		4	3.75	3.5	3.25	3	2.75	2.5	2.25	2	1.75
		5	4	3.75	3.5	3.25	3	2.75	2.5	2.25	2

Original Setup

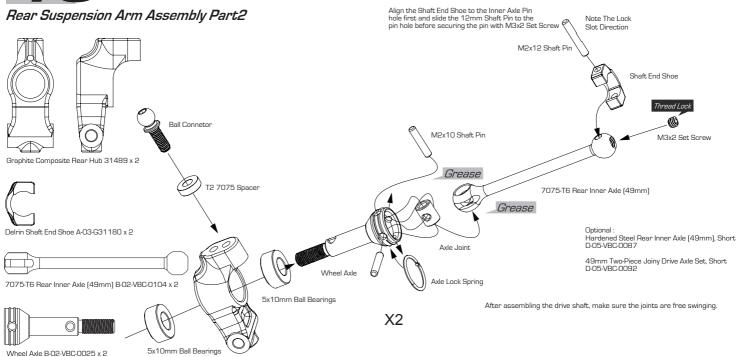


Suspension Mount RR

## BAG MARKED STEP 18-20









Axle Joint B-02-VBC-0026 x 2



Axle Lock Spring B-02-VBC-0027 x 2



5x10mm Ball Bearings C-02-BB-1005-P x 4

M2x12 Shaft Pin B-02-VBC-3035 x 2





M3x2 Set Screw C-02-SC-SS-0302 x 2



Lightweight 0 Offset Hex Wheel Hub B-02-P30887 x 2



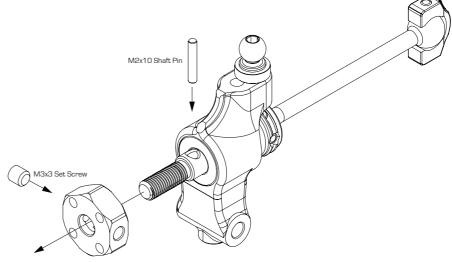
4.9mm Ball Connector 8mm Long 31518 x 2



T2 7075 Spacer (Red) B-02-P30890 x 2

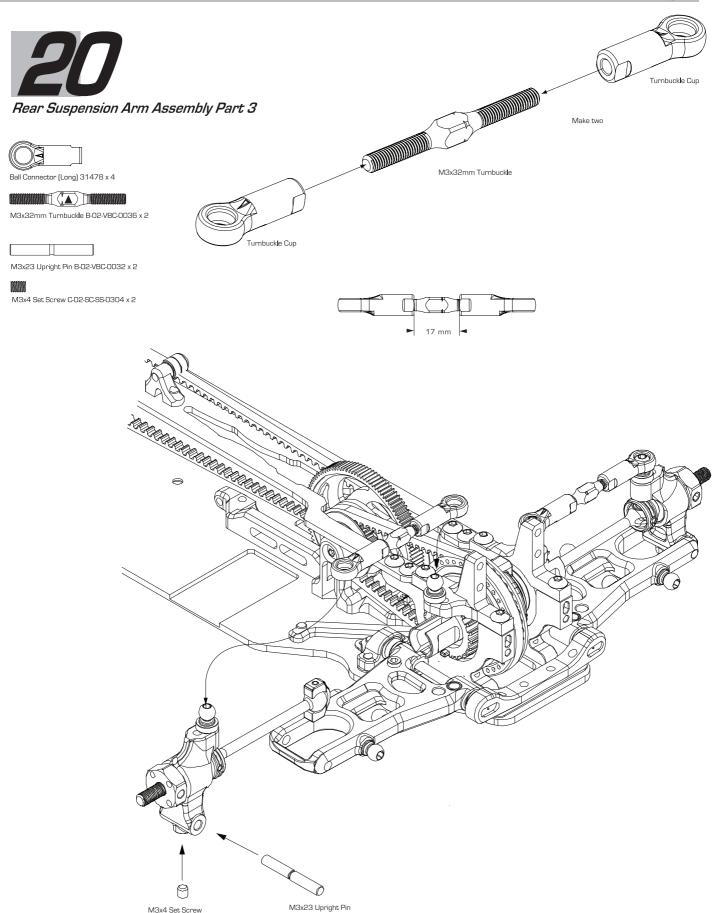


M3x3 Set Screw C-02-SC-SS-0303



Lightweight O Offset Hex Wheel Hub

### Viendens

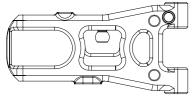


Tighten the set screw. Screw should be flat to the arm bottom and do not over tighten.

### Vierneing



### Front Suspension Assembly Part 1



Graphite Composite X2 Suspension Arm Red 34186 x 2



Graphite Composite X2 Susoension Arn Insert Red 31502 x 4



4.9mm Ball Connector 6mm Long 31517 x 2



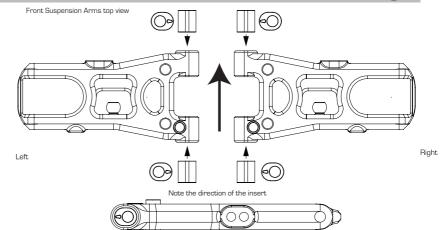
Ball Connector (Long) 31478 x 2



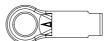
T2 7075 Spacer (Red) B-02-P30890 x 2



T1 7075 Spacer (Red) B-02-P30891 x 4



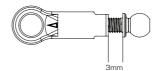
Insert M4x10 Set Screw from the top of the suspension arm for adjusting down stop. Initial setting is 1.8mm measuring from the bottom part of the arm for both sides.

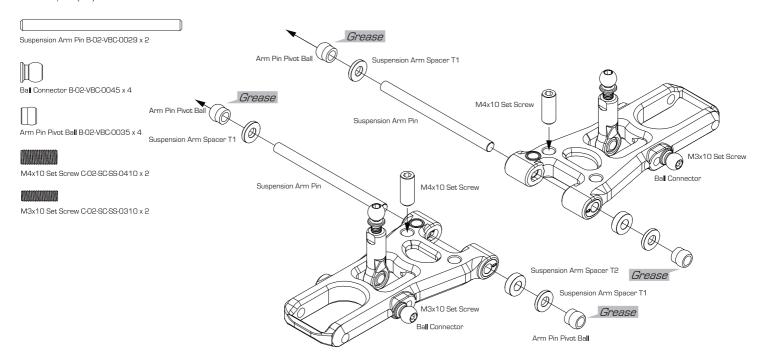




Ball Connector (Long)

4.9mm Ball Connector 6mm Long

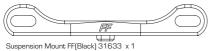








### Front Suspension Assembly Part 2



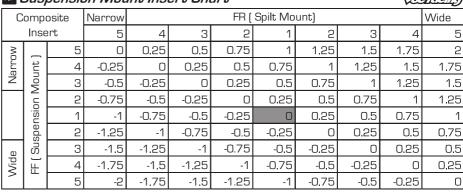
M3x6 Flat Head Screw C-02-SC-F0306 x 2

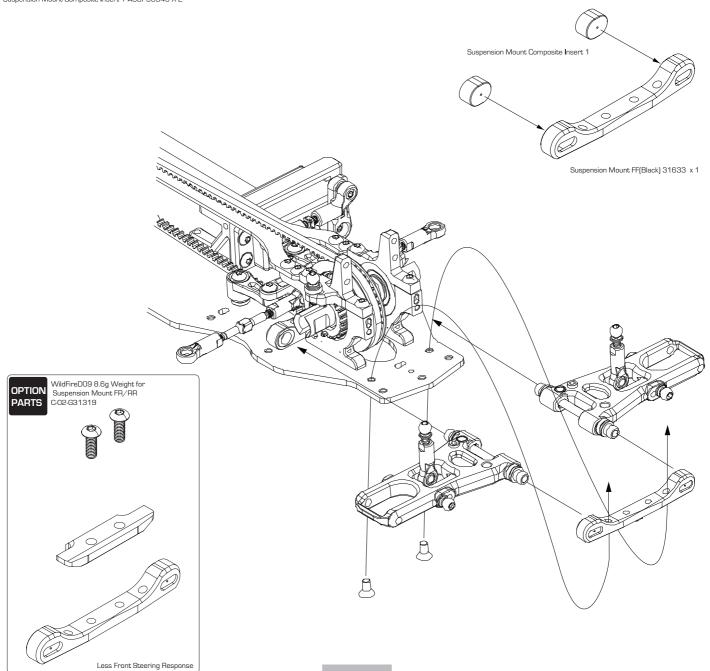




Suspension Mount Composite Insert 1 A03P30945 X 2

III Suspension Mount Insert Chart







Double Joint Axle Shaft

Make Two

Double Joint Inner

Grease

Double Joint Case

Double Joint Lock Spring Ring

Double Joint Inner

Grease

M2x10 Shaft Pin

Double Joint Bone for Xray,VBC



#### Front Suspension Assembly Part 3



Graphite Composite Steering Block 31488 x 2



4mm Graphite Steering Arm L 31583 x 1



4mm Graphite Steering Arm R 31584 x 1



M3x6 Roundhead Screw C-02-SC-R0310 x 4



M3 Nut C-02-SC-NN03 x 6





Delrin Shaft End Shoe A-03-G31180 x 2

Thread Lock

Note The Slot Direction



Double Joint Axle Shaft C-02-P30944 x 2



Double Joint Inner C-02-P30940 x 4



Double Joint Lock Spring Ring C-02-P30943 x 4 Double Joint Case C-02-P30942 x 2



Double Joint Pin 1.58 x 8.98 C-02-P30941x 4



5x10x3mm Ball Bearing C-02-BB-1053-B x 2



5x10x4mm Ball Bearing C-02-BB-1005-P x 2





M2x10 Shaft Pin B-02-VBC-3035 x 2





Lightweight 0 Offset Hex Wheel Hub B-02-P30887 x 2

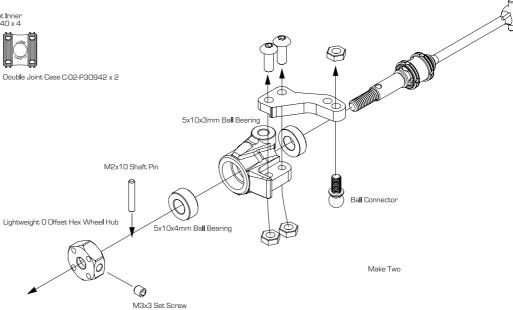


M3x3 Set Screw C-02-SC-SS-0303

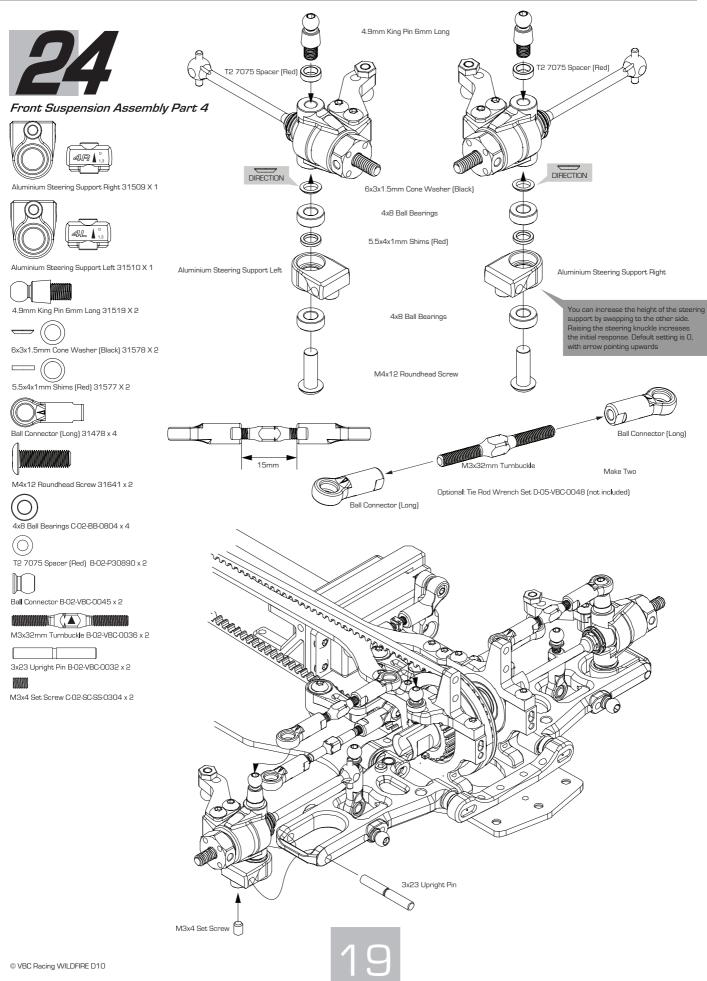


Ba**ll** Connector (5mm Length) B-02-VBC-0021 x 2

M2x10 Shaft Pin B-02-VBC-0020 x 2



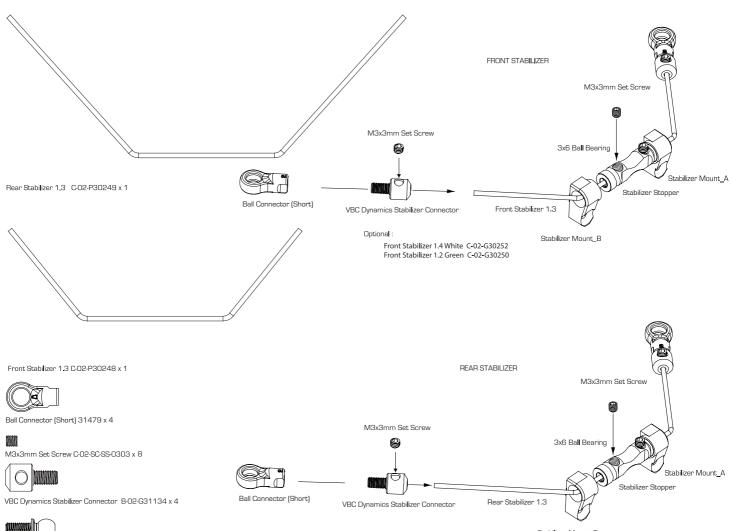








### Front and Rear Stabilizers





Ball Connector (Long) 31478 x 2



3x6 Ball Bearings C-02-BB-0603 x 4



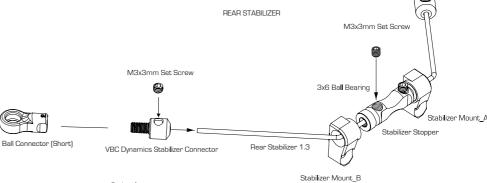
Stabilizer Mount B(Red) 31634 x 2



Stabilizer Mount A(Red) 31635 x 2

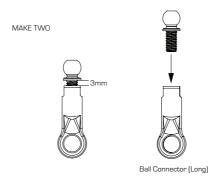


Stabilizer Stopper BO2P30813 x 2



Optional:

Rear Stabilizer 1.4 White Option C-02-G30253 Rear Stabilizer 1.2 Green Option C-02-G30251





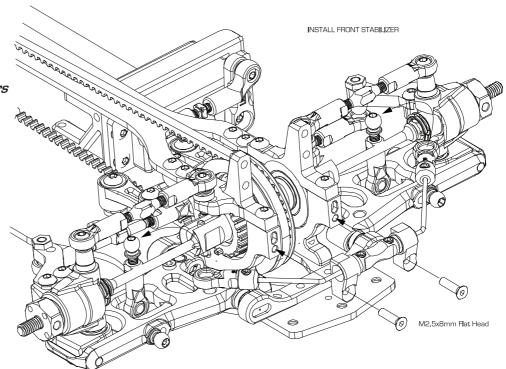


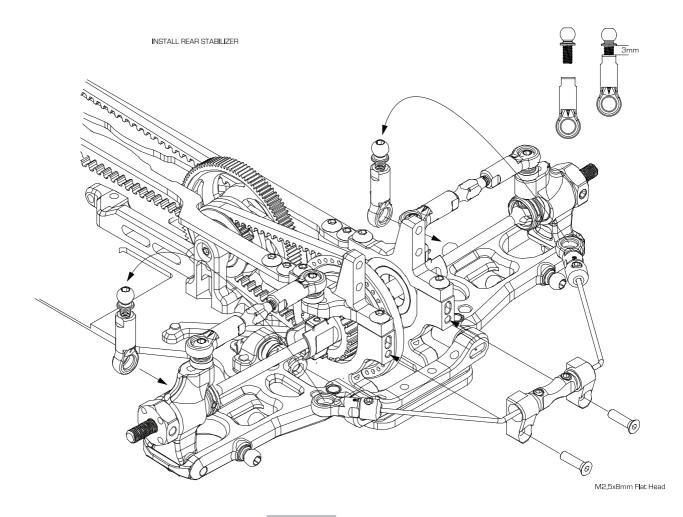


Install Front and Rear Stabilizers



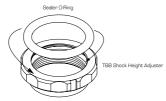
M2.5x8mm Flat Head Screw C-02-SC-F0258 x 4

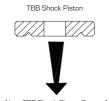














TBBS-P Shock Body(Black) 31470 x 4



TBB Shock Height Adjuster[Black] 31636 x 4



TBBS Bottom Cap(Black) 31637 x 4



TBB Shock Piston (4 holes) A-03-VBC-0138 x 4  $\,$ 



TBB Shock Bottom Connector A-03-VBC-0124 x 4





TBB Shaft Cap B-03-VBC-0125 x 4



TBBS Shock Shaft C-02-G30957 x 4



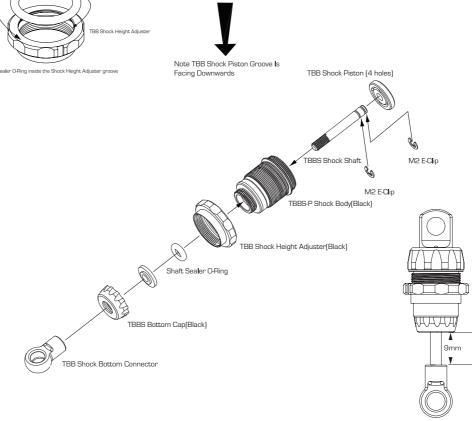
Sealer O-Ring (Shock Height Adjuster) B-03-VBC-0128 x 4





Shaft Sealer O-Ring B-03-VBC-0012 x 4

M2 E-Clip B-02-VBC-0129 x 8



### SMJ SILVER LINE SPRING

OPTION PARTS



N-01-G30991	SMJ Silver Line Spring TS2.8 (Short/Blue) for TBBS
N-01-G30992	SMJ Silver Line Spring TS3.0 (Short/Silver) for TBBS
N-01-G30993	SMJ Silver Line Spring TS3.2 (Short/Pink) for TBBS
N-01-G30994	SMJ Silver Line Spring TS3.5 (Short/Gold) for TBBS
N-01-G31272	SMJ Silver Line Progressive Spring TS2.5-2.7 (Short/Yellow) for TBBS
N-01-G31273	SMJ Silver Line Progressive Spring TS2.5-2.8 (Short/Red) for TBBS
N-01-G31274	SMJ Silver Line Progressive Spring TS2.5-3.0 (Short/Purple) for TBBS





TBB Shock Body Cap(Black)

TBB Shock Top Connector



### Assemble Oil Shocks Part 2



TBB Shock Top Connector A-03-VBC-0130 x 4



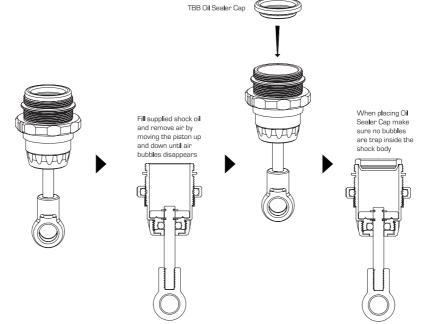
TBB Spring Bottom Support A-03-VBC-0131 x 4

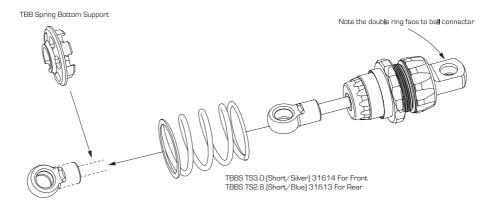


TBB Oil Sealer Cap (Medium Soft) B-03-VBC-0132 x 4

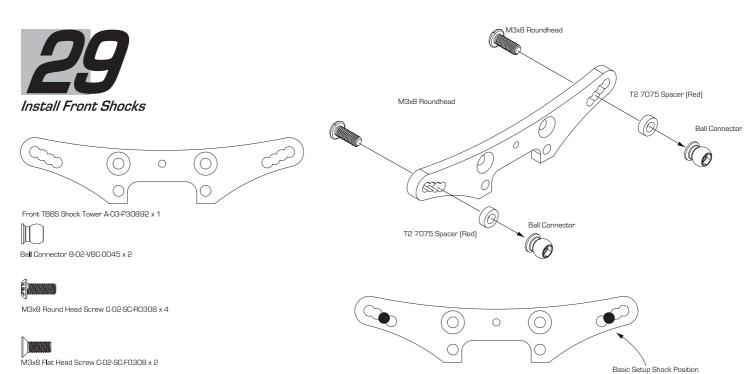


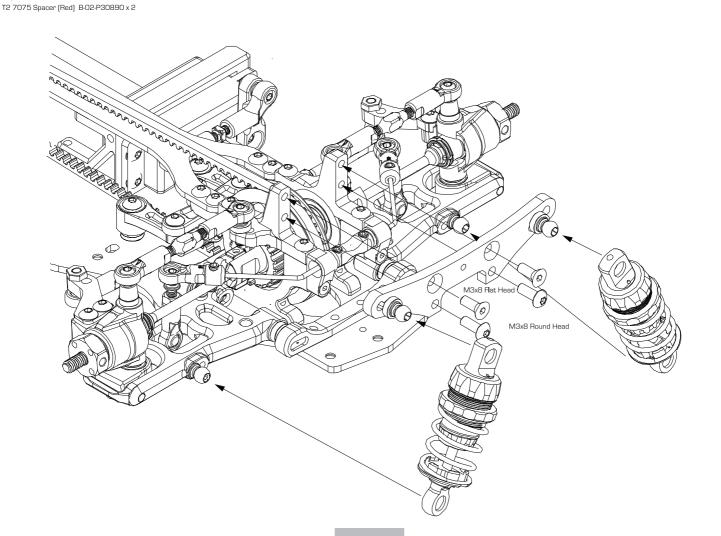
TBB Shock Body Cap(Black) 31638 x 4







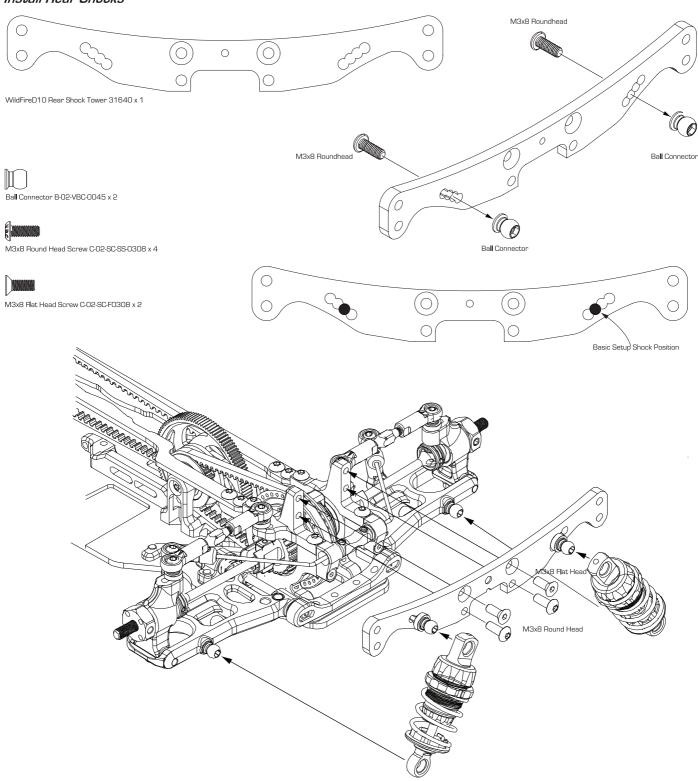






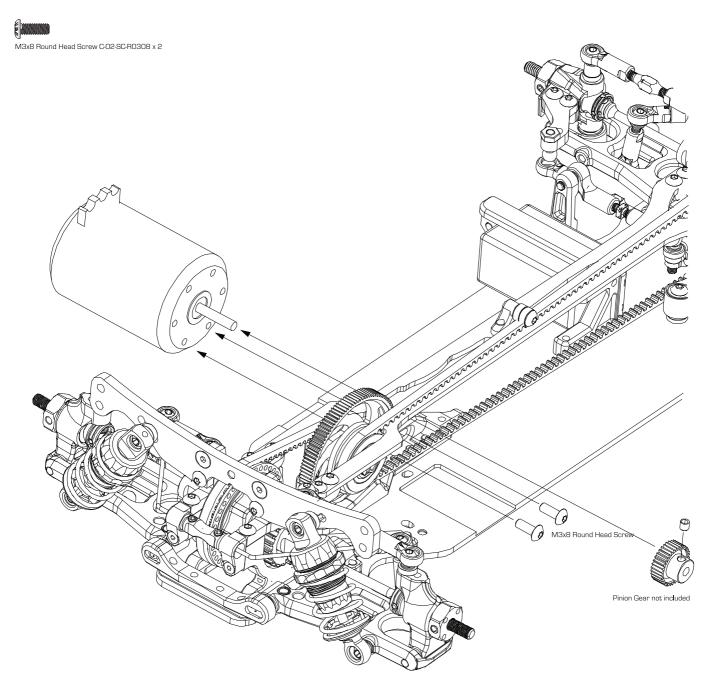


### Install Rear Shocks





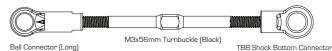


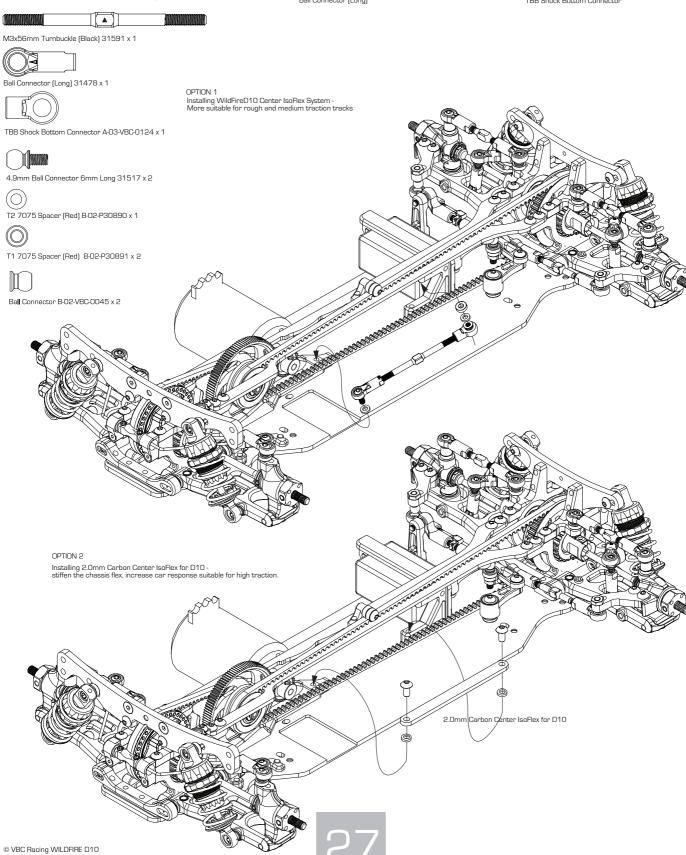






### Centerline Flex Chassis Adjustment

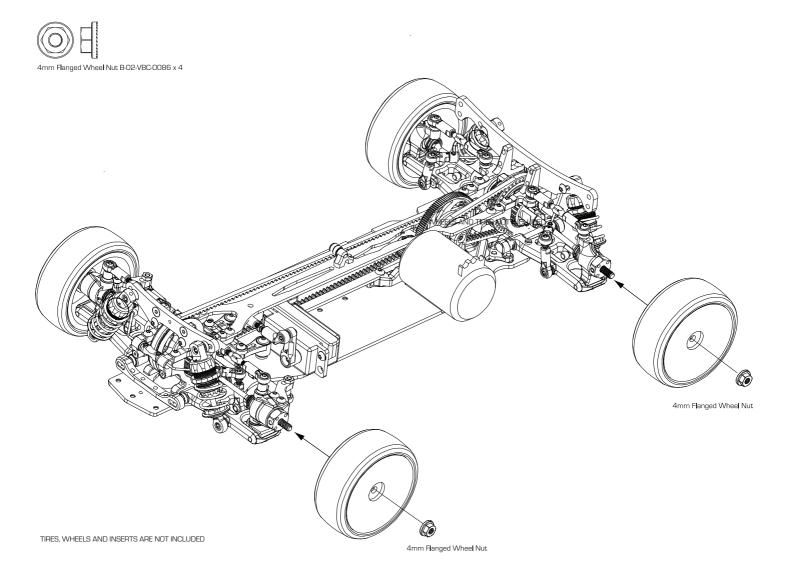






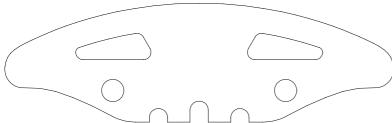


### Install Front Bumper and Body Posts

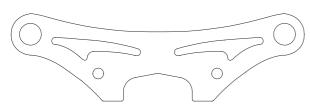




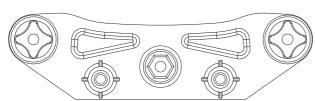
### Install Front Bumper Part 2



Front Foam Bumper B-03-VBC-0009 x 1



Graphite Bumper Top Plate A-01-P30950 x 1



Adjuster O-Ring for BH Adjuster

Bumper Top Plate A-03-VBC-0011 x 1





M3 Lock Nut C-02-SC-NN03 x 1



M3x10mm Flat Head Screw C-02-SC-F0310 x 2



Body Height Adjuster Ring (RED) B-02-G30326 x 2



Body Height Adjuster Cone (RED) B-02-G30325 x 2



Adjuster O-Ring for BH Adjuster A-03-VBC-0113 x 2



Body Clip B-02-VBC-0076 x 2



Front Body Post A-03-VBC-0013 x 2



M3x10mm Round Head Screw C-02-SC-R0310 x 2



2.5x8 Cap Screw C-02-SC-R2508 x 2

